SPECIFICATION
FOR
APPROVAL

( ) **Preliminary Specification**
(◆) **Final Specification**

Title	14.0”W HD+ TFT LCD

Customer	DELL
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP140WD1
Suffix	TLM1

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
H. S. Kim / S.Manager	
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J. S. Park / Manager	
PREPARED BY	
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Products Engineering Dept.
LG Display Co., Ltd

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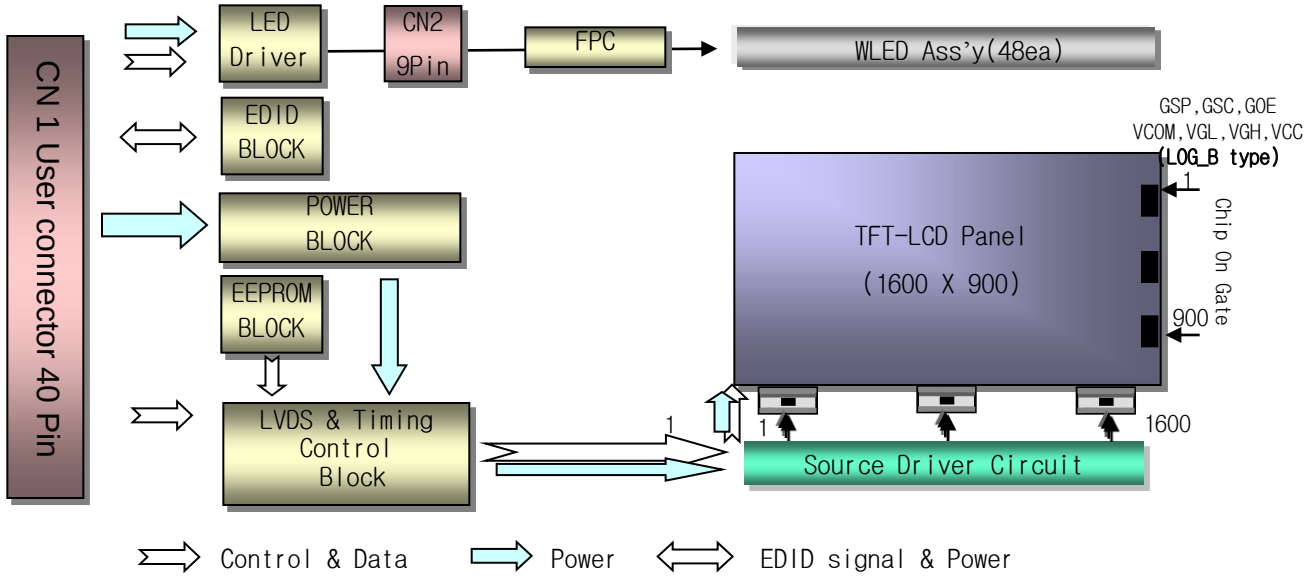
RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	Jun. 7, 2010	-	First Draft (Preliminary Specification)	0.0
0.1	Nov.29,2010	4	Update General features	0.1
		6	Update Electrical Characteristics	
		19	Update Rear view	
		20	Update DETAIL INFORMATION OF PPID LABEL AND REVISION CODE	
		25	Update EDID	
1.0	Dec.21,2010	14	Update Optical Specification	
		18-20	Update 2D Drawing	
		26-28	Update EDID	
1.1	Jan.10,2011	14	Update Optical Specification and Final Draft (Final Specification)	

1. General Description

The LP40WD1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 14.0 inches diagonally measured active display area with HD+ resolution (1600 horizontal by 900 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP140WD1 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP140WD1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP140WD1 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	14.0 inches diagonal
Outline Dimension	323.5(H, typ) × 192.0(V, typ) × 5.2(D,max) [mm]
Pixel Pitch	0.1932mm × 0.1932 mm
Pixel Format	1600 horiz. By 900 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	300 cd/m^2(Typ.5 point)
Power Consumption	Total 5.9 Watt (Typ.) @ Logic input 1.3 Watt (Typ.), B/L input 4.6 Watt (Typ.)
Weight	350g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-glare treatment of the front polarizer(3H)
RoHS Comply	Yes

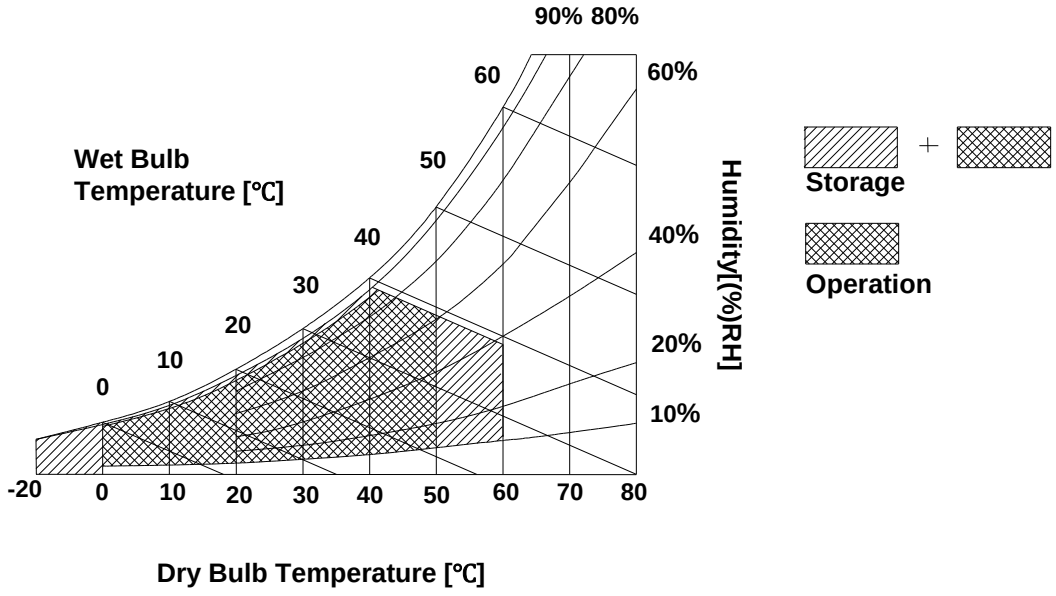
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39°C Max, and no condensation of water.



3. Electrical Specifications

3-1. Electrical Characteristics

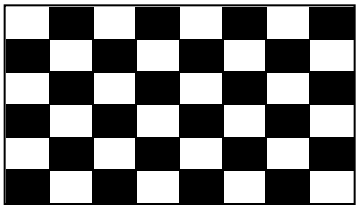
The LP140WD1 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL with LED Driver.

Table 2. ELECTRICAL CHARACTERISTICS

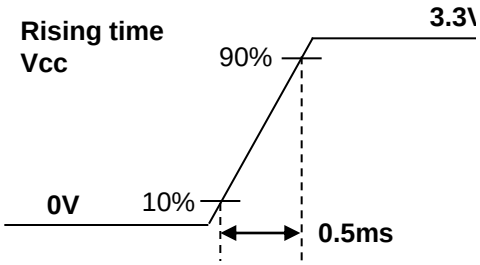
Parameter		Symbol	Values			Unit	Notes
			Min	Typ	Max		
LOGIC :							
Power Supply Input Voltage		V_{CC}	3.0	3.3	3.6	V	1
Power Supply Input Current	Mosaic	I_{CC}	229	270	460	mA	2
Power Consumption		P_{CC}	-	0.9	1.5	W	2
Power Supply Inrush Current		I_{CC_P}	-	-	1500	mA	4
LVDS Impedance		Z_{LVDS}	90	100	110	Ω	5
BACKLIGHT : (with LED Driver)							
LED Power Input Voltage		V_{LED}	7.5	12.0	21.0	V	6
LED Power Input Current		I_{LED}	-	370	417	mA	7
LED Power Consumption		P_{LED}	-	4.44	5.0	W	7
LED Power Inrush Current		I_{LED_P}	-	-	1500	mA	8
PWM Duty Ratio			6	-	100	%	9
PWM Jitter		-	0	-	0.3	%	10
PWM Impedance		Z_{PWM}	20	40	60	kΩ	
PWM Frequency		F_{PWM}	200	-	1000	Hz	11
PWM High Level Voltage		V_{PWM_H}	3.0	-	5.3	V	
PWM Low Level Voltage		V_{PWM_L}	0	-	0.3	V	
LED_EN Impedance		Z_{PWM}	20	40	60	kΩ	
LED_EN High Voltage		$V_{LED\_EN\_H}$	3.0	-	5.3	V	
LED_EN Low Voltage		$V_{LED\_EN\_L}$	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	12

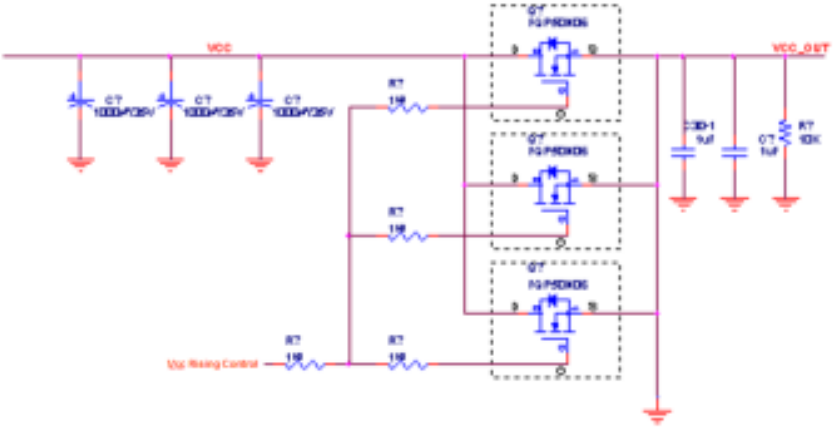
Note)

1. The measuring position is the connector of LCM and the test conditions are under 25℃, fv = 60Hz, Black pattern.
2. The specified Icc current and power consumption are under the Vcc = 3.3V , 25℃, fv = 60Hz condition and Mosaic pattern.

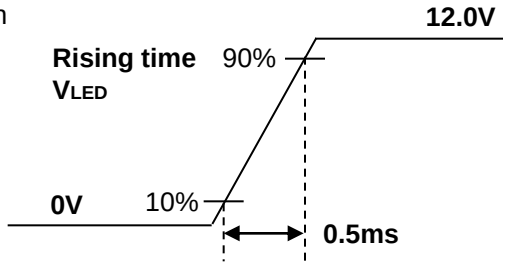


3. This Spec. is the max load condition for the cable impedance designing.
4. The below figures are the measuring Vcc condition and the Vcc control block LGD used. The Vcc condition is same as the minimum of T1 at Power on sequence.





5. This impedance value is needed for proper display and measured form LVDS Tx to the mating connector.
6. The measuring position is the connector of LCM and the test conditions are under 25℃.
7. The current and power consumption with LED Driver are under the Vled = 12.0V , 25℃, Dimming of Max luminance and White pattern with the normal frame frequency operated(60Hz).
8. The below figures are the measuring Vled condition and the Vled control block LGD used. VLED control block is same with Vcc control block.

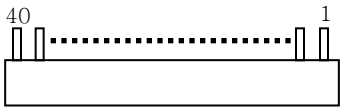


9. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
10. If Jitter of PWM is bigger than maximum, it may induce flickering.
11. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
12. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.

3-2. Interface Connections

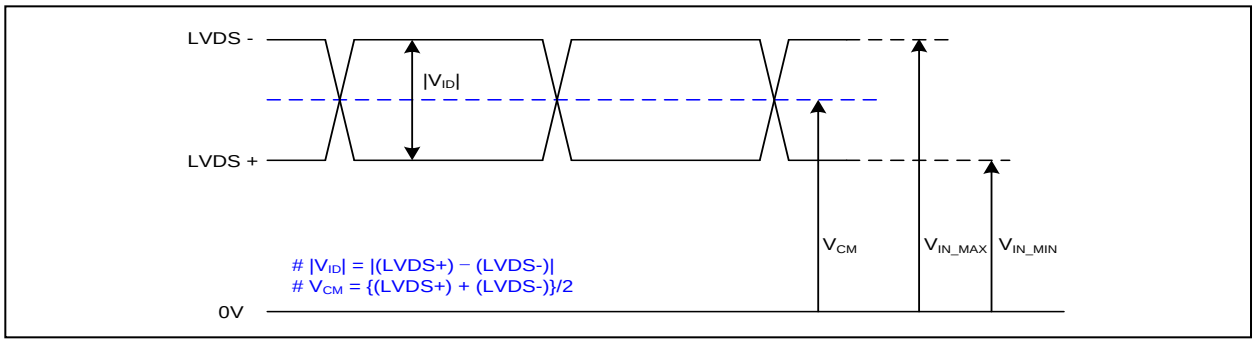
This LCD employs two interface connections, a 40 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	Test Loop	Dell's Test loop to 34pin	**[Interface Chip]** 1. LCD : SiW, SW0646(LCD Controller) Including LVDS Receiver. 2. System : SiW LVDSRx or equivalent * Pin to Pin compatible with LVDS **[Connector]** LSMtron GT05Q-40S-H10 or equivalent **[Mating Connector]** 20345-#40E-## series or equivalent **[Connector pin arrangement]**  [LCD Module Rear View]
2	VCC	LCD Logic and driver power (3.3V Typ.)	
3	VCC	LCD Logic and driver power (3.3V Typ.)	
4	V EEDID	DDC Power (3.3V)	
5	Bist	LCD Panel Self Test Enable	
6	Clk EEDID	DDC Clock	
7	DATA EEDID	DDC Data	
8	ORX0-	Negative LVDS differential data input	
9	ORX0+	Positive LVDS differential data input	
10	GND	LCM Ground	
11	ORX1-	Negative LVDS differential data input	
12	ORX1+	Positive LVDS differential data input	
13	GND	LCM Ground	
14	ORX2-	Negative LVDS differential data input	
15	ORX2+	Positive LVDS differential data input	
16	GND	LCM Ground	
17	ORXC-	Negative LVDS differential clock input	
18	ORXC+	Positive LVDS differential clock input	
19	GND	LCM Ground	
20	ERX0-	Negative LVDS differential data input	
21	ERX0+	Positive LVDS differential data input	
19	GND	LCM Ground	
23	ERX1-	Negative LVDS differential data input	
24	ERX1+	Positive LVDS differential data input	
19	GND	LCM Ground	
26	ERX2-	Negative LVDS differential data input	
27	ERX2+	Positive LVDS differential data input	
19	GND	LCM Ground	
29	ERXC-	Negative LVDS differential clock input	
30	ERXC+	Positive LVDS differential clock input	
31	GND	LCM Ground (LED Backlight Ground)	
32	GND	LCM Ground (LED Backlight Ground)	
33	GND	LCM Ground (LED Backlight Ground)	
34	Test Loop	Dell's Test loop to 1pin	
35	PWM	System PWM Signal input for dimming	
36	LED_EN	LED Backlight On/Off	
37	NC	No Connection	
38	VLED	LED Backlight Power (7V-21V)	
39	VLED	LED Backlight Power (7V-21V)	
40	VLED	LED Backlight Power (7V-21V)	

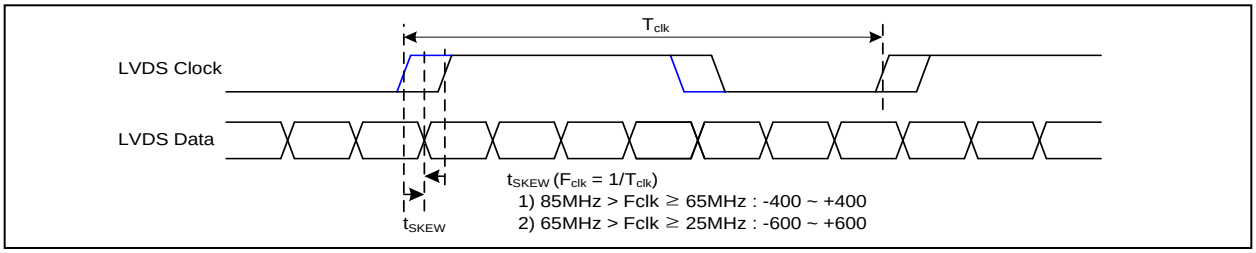
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification

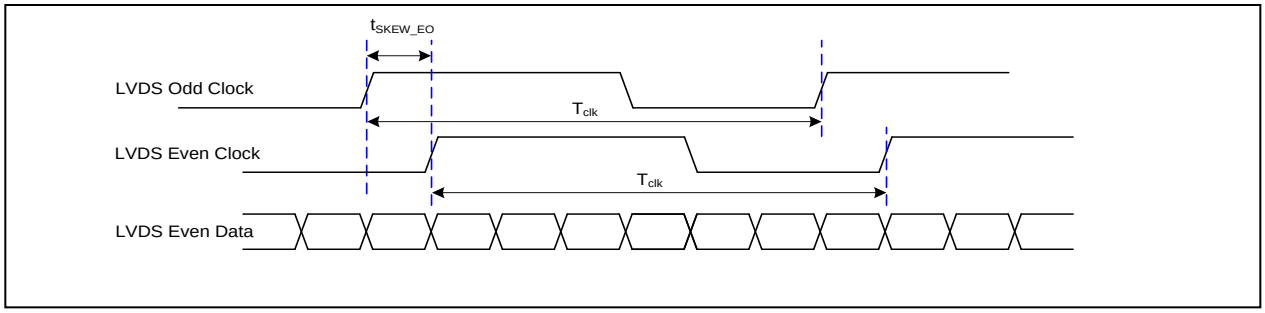


Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$\|V_{ID}\|$	100	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V_{IN}	0.3	2.1	V	-

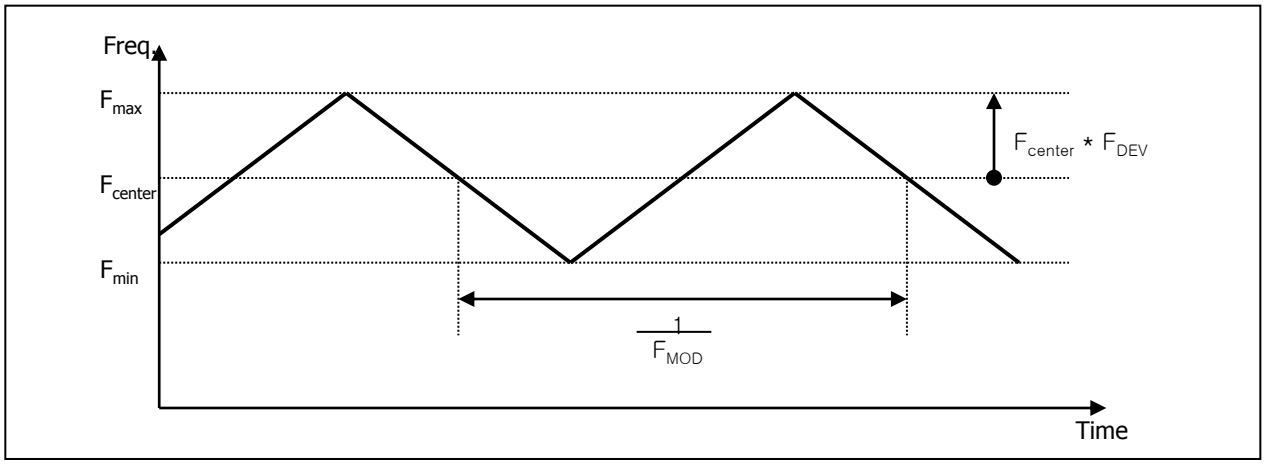
3-3-2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
	t_{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-
Maximum deviation of input clock frequency during SSC	F_{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F_{MOD}	-	200	KHz	-



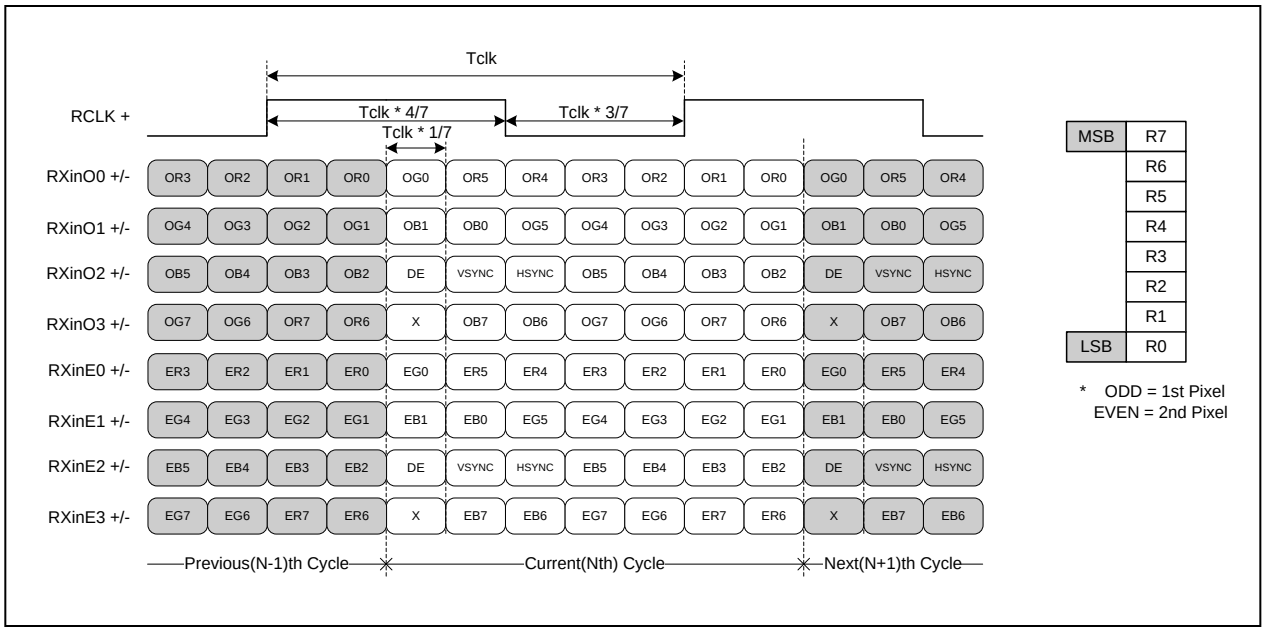
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 2 Port



< LVDS Data Format >

3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 4. TIMING TABLE

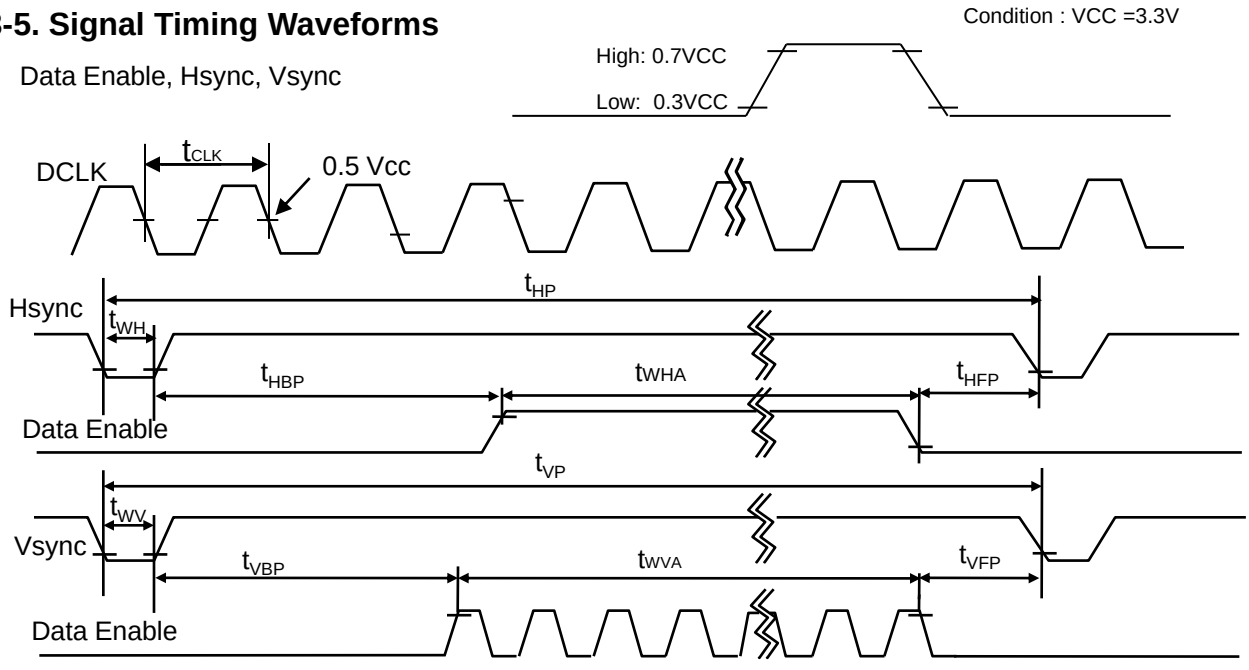
ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	46.81	48.31	49.81	MHz	2 Port
Hsync	Period	t_{HP}	860	882	887	tCLK	2 Port
	Width	t_{WH}	20	24	24		
	Width-Active	t_{WHA}	800	800	800		
Vsync	Period	t_{VP}	907	912	936	tHP	
	Width	t_{WV}	2	4	7		
	Width-Active	t_{WVA}	900	900	900		
Data Enable	Horizontal back porch	t_{HBP}	20	34	39	tCLK	2 Port
	Horizontal front porch	t_{HFP}	20	24	24		
	Vertical back porch	t_{VBP}	4	5	23	tHP	
	Vertical front porch	t_{VFP}	2	3	6		

Note)

1. In this documentation, all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP140WD1 has a good actual performance even at lower refresh rate(eg. 40Hz or 50Hz) for power saving mode, whereas LP140WD1 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz ,40 Hz at Power save mode. Don't care Flicker level (power save mode).

3-5. Signal Timing Waveforms

Data Enable, Hsync, Vsync



3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

Color		Input Color Data																	
		RED						GREEN						BLUE					
		MSB					LSB	MSB					LSB	MSB					LSB
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	…			…						…						…			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...			...						...						...			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	…			…						…						…			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

3-7. Power Sequence

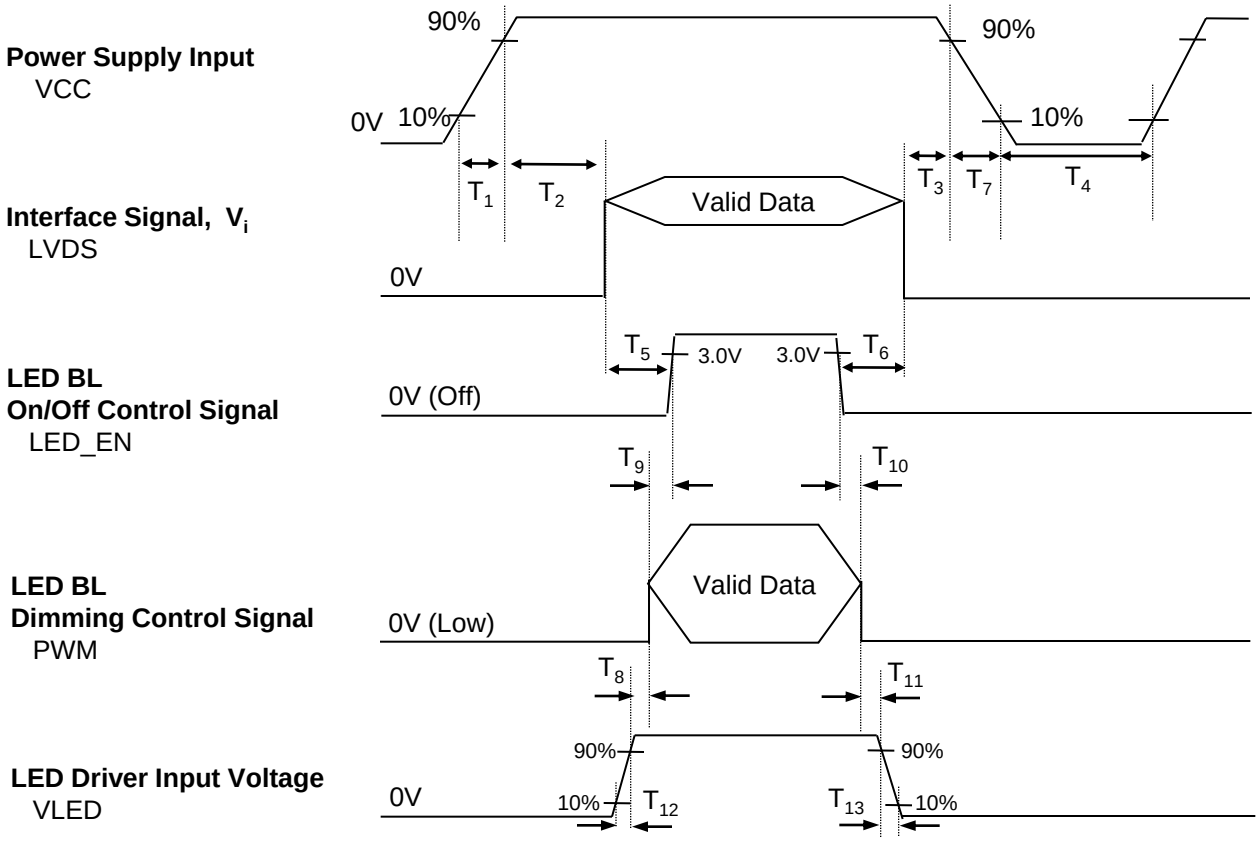


Table 6. POWER SEQUENCE TABLE

Logic Parameter	Value			Units	LED Parameter	Value			Units
	Min.	Typ.	Max.			Min.	Typ.	Max.	
T_1	0.5	-	10	ms	T_8	10	-	-	ms
T_2	0	-	50	ms	T_9	0	-	-	ms
T_3	0	-	50	ms	T_{10}	0	-	-	ms
T_4	400	-	-	ms	T_{11}	10	-	-	ms
T_5	200	-	-	ms	T_{12}	0.5	-	-	ms
T_6	200	-	-	ms	T_{13}	0	-	5000	ms
T_7	3	-	10	ms					

Note)
1. Do not insert the mating cable when system turn on.
2. Valid Data have to meet "3-3. LVDS Signal Timing Specifications"
3. LVDS, LED_EN and PWM need to pull-down condition on invalid status.
4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.
FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

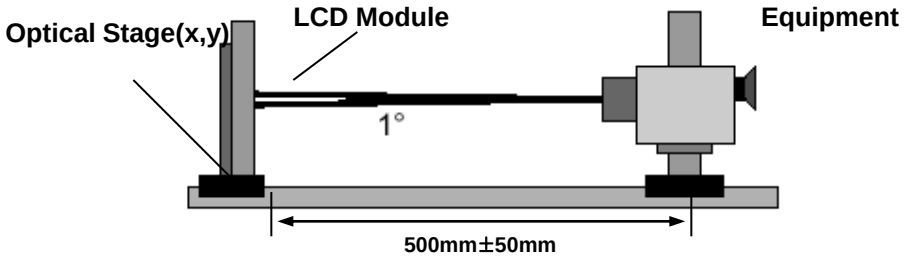


Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz, f_{CLK}= 48.875MHz

Parameter	Symbol	Values			Units	Notes
		Min	Typ	Max		
Contrast Ratio	CR	300	400	-		1
Surface Luminance, white	L_{WH}	250	300	-	cd/m²	2
Luminance Variation	δ_{WHITE}	-	-	1.6		3
Response Time	$Tr_R + Tr_D$	-	16	25	ms	4
Color Coordinates						
RED	RX	0.561	0.591	0.621		
	RY	0.318	0.348	0.378		
GREEN	GX	0.310	0.340	0.370		
	GY	0.528	0.558	0.588		
BLUE	BX	0.127	0.157	0.187		
	BY	0.099	0.129	0.159		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right(Φ=0°)	Θr	40	-	-	degree	
x axis, left (Φ=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (Φ=270°)	Θd	30	-	-	degree	
Gray Scale						6
Color Gamut	C/G	42	45	-	%	

Note)

1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = \text{Average}(L_1, L_2, \ldots L_5)$$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{WHITE} = \frac{\text{Maximum}(L_1, L_2, \ldots L_{13})}{\text{Minimum}(L_1, L_2, \ldots L_{13})}$$

4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.

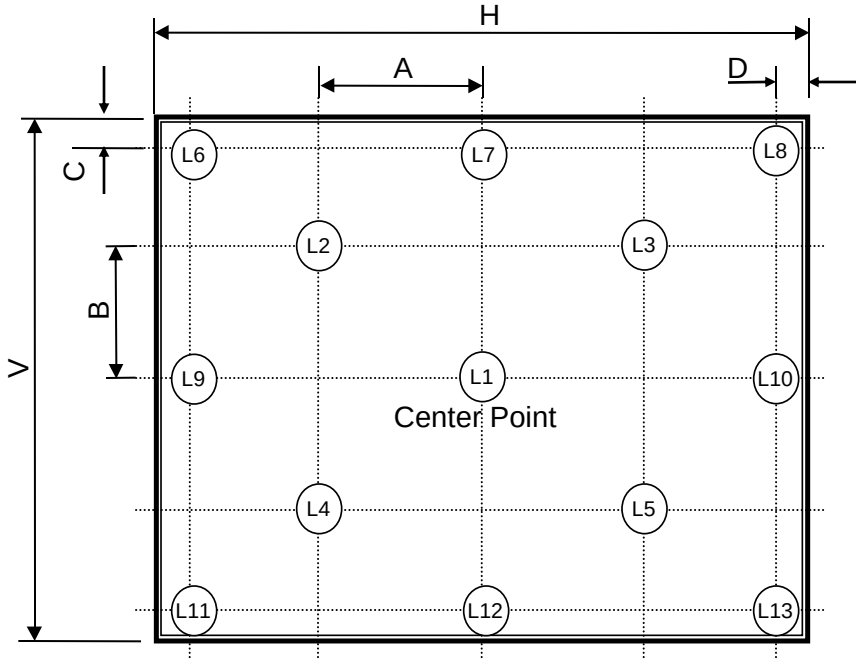
5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification * f_V = 60Hz

Gray Level	Luminance [%] (Typ)
L0	0.16
L7	1.05
L15	4.66
L23	11.2
L31	20.8
L39	34.7
L47	52.1
L55	73.4
L63	100

FIG. 2 Luminance

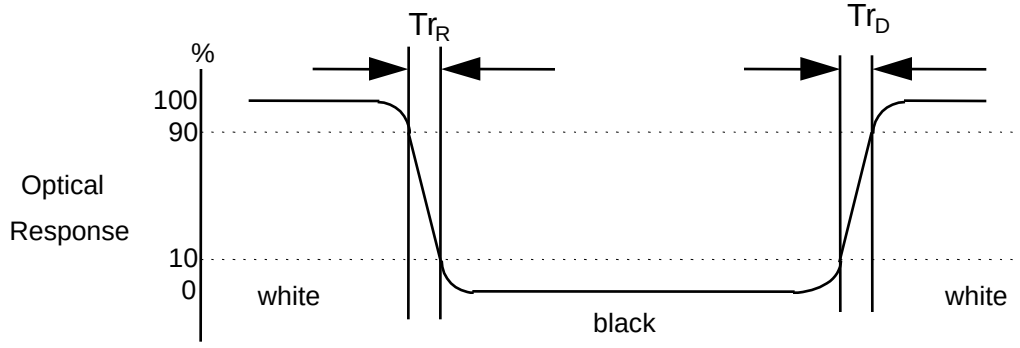
<measuring point for surface luminance & measuring point for luminance variation>



H,V : ACTIVE AREA
A : H/4 mm
B : V/4 mm
C : 10 mm
D : 10 mm
POINTS : 13 POINTS

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for “black” and “white”.



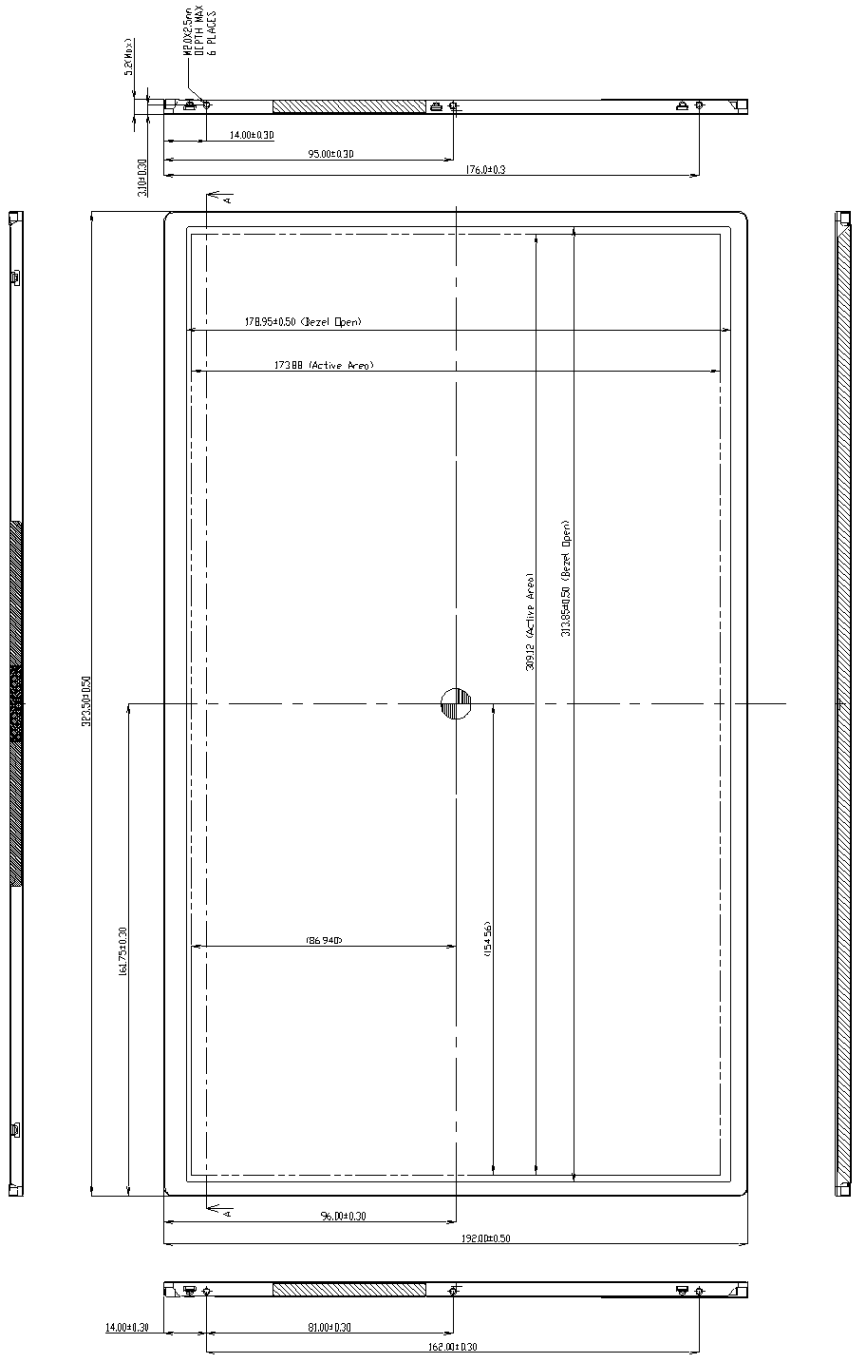
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP140WH2. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	323.5 ± 0.5mm
	Vertical	192.0 ± 0.5mm
	Thickness	5.2mm (max)
Bezel Area	Horizontal	313.85 ± 0.5mm
	Vertical	178.95 ± 0.5mm
Active Display Area	Horizontal	309.12 mm
	Vertical	173.88 mm
Weight	350g (Max.)	
Surface Treatment	Anti glare treatment of the front polarizer(3H)	

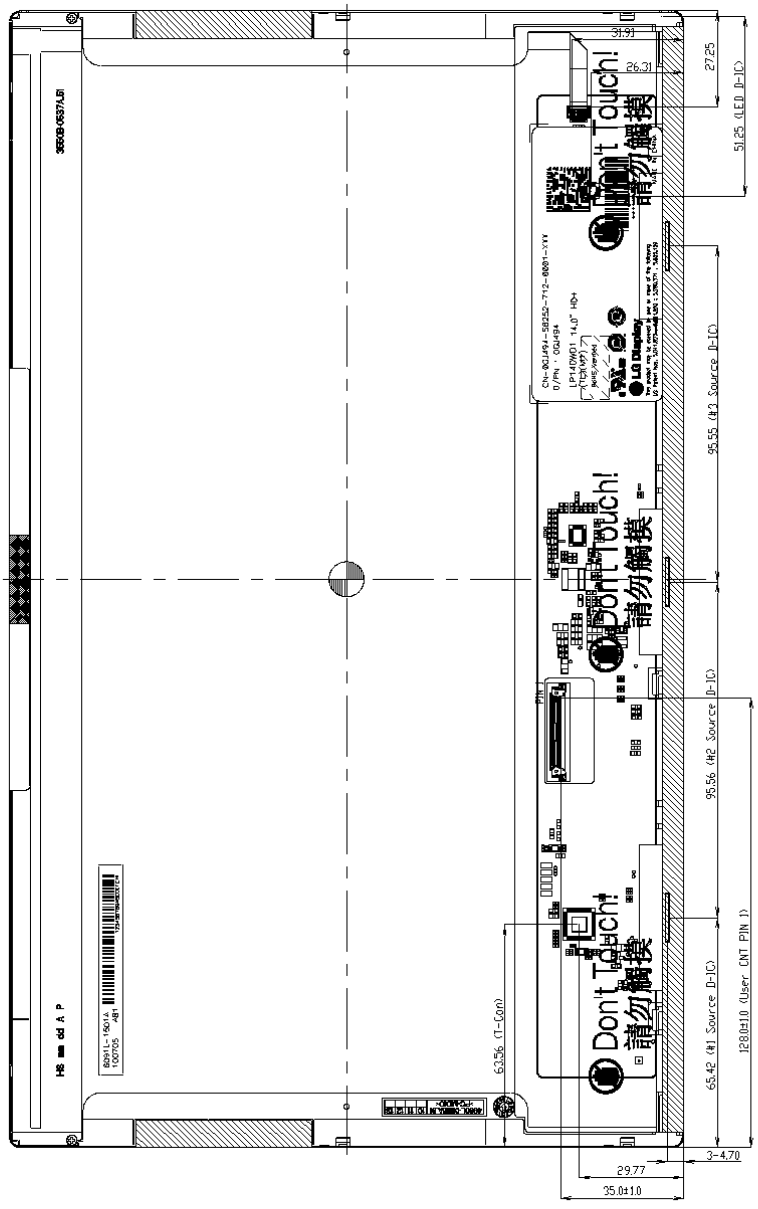
<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

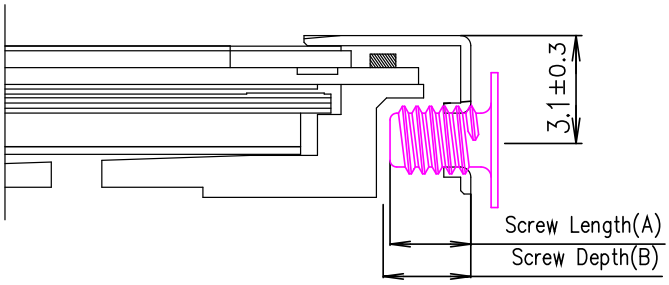


<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm



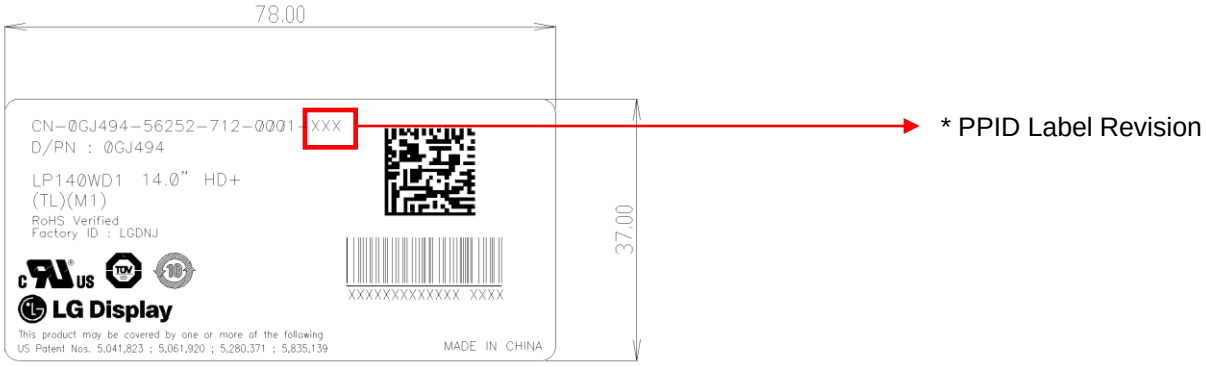
[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]



* Mounting Screw Length (A)
  = 2.0(Min) / 2.5(Max)
* Mounting Screw Hole Depth (B)
  = 2.5(Min)
* Mounting hole location : 3.1(Typ)
* Torque : 2.0 kgf.cm(Max)
  (Measurement gauge : torque meter)

Notes : 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

[DETAIL INFORMATION OF PPID LABEL AND REVISION CODE]



* PPID Label Revision :
  It is subject to change with Dell event. Please refer to the below table for detail.

Classification	No Change	1st Revision	2nd Revision	…	9th Revision	…
SST(WS)	X00	X01	X02	…	A09	…
PT(ES)	X10	X11	X12	…	A19	…
ST(CS)	X20	X21	X22	…	A29	…
XB(MP)	A00	A01	A02	…	A09	…

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }
There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.

b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.

c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.

d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.

7-2. EMC

a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.

b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.

c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)
D : YEAR
E : MONTH
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 30 pcs

b) Box Size : 490mm X 390mm X 256 mm

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=± 200mV(Over and under shoot voltage)

(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
(3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
(4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

LP140WD1-TLM1 **for *Dell*_ ver. 1.0** **2010.12.21**

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Header	0	**00**	Header	**00**	00000000
	1	**01**	Header	**FF**	11111111
	2	**02**	Header	**FF**	11111111
	3	**03**	Header	**FF**	11111111
	4	**04**	Header	**FF**	11111111
	5	**05**	Header	**FF**	11111111
	6	**06**	Header	**FF**	11111111
	7	**07**	Header	**00**	00000000
Vendor / Product	8	**08**	ID Manufacture Name LGD	**30**	00110000
	9	**09**	ID Manufacture Name	**E4**	11100100
	10	**0A**	ID Product Code 02DFh	**DF**	11011111
	11	**0B**	(Hex. LSB first)	**02**	00000010
	12	**0C**	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	**00**	00000000
	13	**0D**	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	**00**	00000000
	14	**0E**	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	**00**	00000000
	15	**0F**	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	**00**	00000000
	16	**10**	Week of Manufacture - Optinal 00 weeks	**00**	00000000
	17	**11**	Year of Manufacture 2010 years	**14**	00010100
	18	**12**	EDID structure version # = 1	**01**	00000001
	19	**13**	EDID revision # = 4	**04**	00000100
Display	20	**14**	Video input Definition = Input is a Digital Video signal Interface , Colo Bit Depth : 6 Bits per Primary Color , Digital Video Interface Standard Supported: Digital Interface is not defined	**90**	10010000
	21	**15**	Horizontal Screen Size (Rounded cm) = 31 cm	**1F**	00011111
	22	**16**	Vertical Screen Size (Rounded cm) = 17 cm	**11**	00010001
	23	**17**	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	**78**	01111000
	24	**18**	Feature Support [Display Power Management(DPM) : Standby Mode is not supported, Suspend Mode is not supported, Active Off = Very Low Power is not supported ,Supportted Color Encoding Formats : RGB 4:4:4 ,Other Feature Support Flags : No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	**02**	00000010
Vendor / Product	25	**19**	Red/Green Low Bits (RxRy/GxGy)	**43**	01000011
	26	**1A**	Blue/White Low Bits (BxBy/WxWy)	**45**	01000101
	27	**1B**	Red X Rx = 0.591	**97**	10010111
	28	**1C**	Red Y Ry = 0.348	**59**	01011001
	29	**1D**	Green X Gx = 0.340	**57**	01010111
	30	**1E**	Green Y Gy = 0.558	**8E**	10001110
	31	**1F**	Blue X Bx = 0.157	**28**	00101000
	32	**20**	Blue Y By = 0.129	**21**	00100001
	33	**21**	White X Wx = 0.313	**50**	01010000
	34	**22**	White Y Wy = 0.329	**54**	01010100
Established	35	**23**	Established timing 1 (Optional_00h if not used)	**00**	00000000
	36	**24**	Established timing 2 (Optional_00h if not used)	**00**	00000000
	37	**25**	Manufacturer's timings (Optional_00h if not used)	**00**	00000000
Standard Timing ID	38	**26**	Standard timing ID1 (Optional_01h if not used)	**01**	00000001
	39	**27**	Standard timing ID1 (Optional_01h if not used)	**01**	00000001
	40	**28**	Standard timing ID2 (Optional_01h if not used)	**01**	00000001
	41	**29**	Standard timing ID2 (Optional_01h if not used)	**01**	00000001
	42	**2A**	Standard timing ID3 (Optional_01h if not used)	**01**	00000001
	43	**2B**	Standard timing ID3 (Optional_01h if not used)	**01**	00000001
	44	**2C**	Standard timing ID4 (Optional_01h if not used)	**01**	00000001
	45	**2D**	Standard timing ID4 (Optional_01h if not used)	**01**	00000001
	46	**2E**	Standard timing ID5 (Optional_01h if not used)	**01**	00000001
	47	**2F**	Standard timing ID5 (Optional_01h if not used)	**01**	00000001
	48	**30**	Standard timing ID6 (Optional_01h if not used)	**01**	00000001
	49	**31**	Standard timing ID6 (Optional_01h if not used)	**01**	00000001
	50	**32**	Standard timing ID7 (Optional_01h if not used)	**01**	00000001
	51	**33**	Standard timing ID7 (Optional_01h if not used)	**01**	00000001
	52	**34**	Standard timing ID8 (Optional_01h if not used)	**01**	00000001
	53	**35**	Standard timing ID8 (Optional_01h if not used)	**01**	00000001

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #1	54	**36**	Pixel Clock/10,000 (LSB) 96.62 MHz @ 60.1Hz	**BE**	10111110
	55	**37**	Pixel Clock/10,000 (MSB)	**25**	00100101
	56	**38**	Horizontal Active (HA) (lower 8 bits) 1600 Pixels	**40**	01000000
	57	**39**	Horizontal Blanking (HB) (lower 8 bits) 164 Pixels	**A4**	10100100
	58	**3A**	Horizontal Active / Horizontal Blanking(HA HB) (upper 4:4bits)	**60**	01100000
	59	**3B**	Vertical Avtive (VA) 900 Lines	**84**	10000100
	60	**3C**	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 12 Lines	**0C**	00001100
	61	**3D**	Vertical Active / Vertical Blanking (VA VB) (upper 4:4bits)	**30**	00110000
	62	**3E**	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 Pixels	**30**	00110000
	63	**3F**	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 48 Pixels	**30**	00110000
	64	**40**	Vertical Front Porch in lines (VF) (lower 4 bits) : Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 Lines : 4 Lines	**34**	00110100
	65	**41**	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	**00**	00000000
	66	**42**	Horizontal Vedio Image Size (mm) (lower 8 bits) 310 mm	**36**	00110110
	67	**43**	Vertical Vedio Image Size (mm) (lower 8 bits) 174 mm	**AE**	10101110
	68	**44**	Horizontal Image Size / Vertical Image Size (upper 4 bits)	**10**	00010000
	69	**45**	Horizontal Border = 0 (Zero for Notebook LCD)	**00**	00000000
	70	**46**	Vertical Border = 0 (Zero for Notebook LCD)	**00**	00000000
	71	**47**	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	**1A**	00011010
Timing Descriptor #2	72	**48**	Pixel Clock/10,000 (LSB) 96.62 MHz @ 40.3Hz	**BE**	10111110
	73	**49**	Pixel Clock/10,000 (MSB)	**25**	00100101
	74	**4A**	Horizontal Active (HA) (lower 8 bits) 1600 Pixels	**40**	01000000
	75	**4B**	Horizontal Blanking (HB) (lower 8 bits) 740 Pixels	**E4**	11100100
	76	**4C**	Horizontal Active / Horizontal Blanking(HA HB) (upper 4:4bits)	**62**	01100010
	77	**4D**	Vertical Avtive (VA) 900 Lines	**84**	10000100
	78	**4E**	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 124 Lines	**7C**	01111100
	79	**4F**	Vertical Active / Vertical Blanking (VA VB) (upper 4:4bits)	**30**	00110000
	80	**50**	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 Pixels	**30**	00110000
	81	**51**	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 48 Pixels	**30**	00110000
	82	**52**	Vertical Front Porch in lines (VF) (lower 4 bits) : Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 Lines : 4 Lines	**34**	00110100
	83	**53**	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	**00**	00000000
	84	**54**	Horizontal Vedio Image Size (mm) (lower 8 bits) 310 mm	**36**	00110110
	85	**55**	Vertical Vedio Image Size (mm) (lower 8 bits) 174 mm	**AE**	10101110
	86	**56**	Horizontal Image Size / Vertical Image Size (upper 4 bits)	**10**	00010000
	87	**57**	Horizontal Border = 0 (Zero for Notebook LCD)	**00**	00000000
	88	**58**	Vertical Border = 0 (Zero for Notebook LCD)	**00**	00000000
	89	**59**	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	**1A**	00011010
Timing Descriptor #3	90	**5A**	Flag	**00**	00000000
	91	**5B**	Flag	**00**	00000000
	92	**5C**	Flag	**00**	00000000
	93	**5D**	Data Type Tag : Alphanumeric Data String (ASCII String)	**FE**	11111110
	94	**5E**	Flag	**00**	00000000
	95	**5F**	Dell P/N 1st Character = G	**47**	01000111
	96	**60**	Dell P/N 2nd Character = J	**4A**	01001010
	97	**61**	Dell P/N 3rd Character = 4	**34**	00110100
	98	**62**	Dell P/N 4th Character = 9	**39**	00111001
	99	**63**	Dell P/N 5th Character = 4	**34**	00110100
	100	**64**	EDID Revision Build Name = MP(X-Build) , Revision # = A00	**80**	10000000
	101	**65**	Manufacturer P/N = 1	**31**	00110001
	102	**66**	Manufacturer P/N = 4	**34**	00110100
	103	**67**	Manufacturer P/N = 0	**30**	00110000
	104	**68**	Manufacturer P/N = W	**57**	01010111
	105	**69**	Manufacturer P/N = D	**44**	01000100
	106	**6A**	Manufacturer P/N = 1	**31**	00110001
	107	**6B**	Manufacturer P/N (If < 13 char, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)	**0A**	00001010

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #4	108	**6C**	Flag	**00**	00000000
	109	**6D**	Flag	**00**	00000000
	110	**6E**	Flag	**00**	00000000
	111	**6F**	Data Type Tag : Descriptor Defined by manufacturer	**00**	00000000
	112	**70**	Flag	**00**	00000000
	113	**71**	Color Management [No +2 FRC Support, True Color Depth : 6 bit]	**00**	00000000
	114	**72**	Panel Type [WLED] , Configuration [Single light bar], Number Lamp or LED Light Bar [one]	**41**	01000001
	115	**73**	Frame Rate Details [Minimum Frame Rate : 40Hz, Maximum Frame Rate : 65Hz , Tcon provides native Intel DRRS / sDRRS support]	**31**	00110001
	116	**74**	Controller Interface and Maximum Luminance [PWM type, 300 nit]	**9E**	10011110
	117	**75**	Front Surface / Polarizer [Anti-Glare, No Transflective] , Pixel Structure [RGB v-stripe]	**00**	00000000
	118	**76**	Multi-Media Features [Color Management : NTSC, Dynamic Backlight Control : No]	**00**	00000000
	119	**77**	Multi-Media Features [Motion Blur : No support , Active Gamma Control : No support]	**00**	00000000
	120	**78**	Special Features [Wireless Enhancement Hardware : No support , In-Cell Scanner : No support]	**00**	00000000
	121	**79**	Special Features [Number of LVDS channels or eDP lanes : two , Overdrive : No ,Interface : LVDS , In-Cell Touch Support : No]	**02**	00000010
	122	**7A**	Special Features [BIST Support : yes , Electronic Privacy : No electronic privacy hardware support , 3-D Support : No]	**01**	00000001
	123	**7B**	(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)	**0A**	00001010
	124	**7C**	(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)	**20**	00100000
	125	**7D**	(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)	**20**	00100000
Checksum	126	**7E**	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	**00**	00000000
	127	**7F**	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	**28**	00101000