SPECIFICATION
FOR
APPROVAL

(◆) **Preliminary Specification**
( ) **Final Specification**

Title	15.6" HD TFT LCD

Customer	Lenovo
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP156WH2
Suffix	TLAA

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
C. Park / S.Manager	
REVIEWED BY	
J. H. Park / Manager	
PREPARED BY	
J. P. Lee / Engineer	
B. I. Park / Engineer	

Products Engineering Dept.
LG Display Co., Ltd

Contents

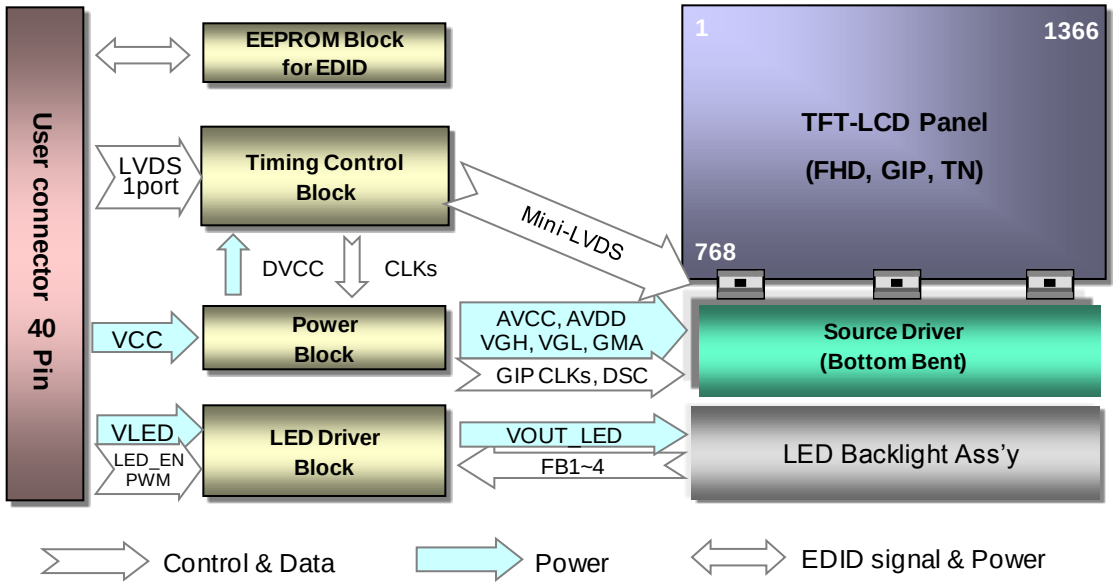
No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	
3-1	ELECTRICAL CHARACTREISTICS	6-7
3-2	INTERFACE CONNECTIONS	8
3-3	LVDS SIGNAL TIMING SPECIFICATION	9-10
3-3	SIGNAL TIMING SPECIFICATIONS	11
3-4	SIGNAL TIMING WAVEFORMS	11
3-5	COLOR INPUT DATA REFERNECE	12
3-6	POWER SEQUENCE	13
4	OPTICAL SFECIFICATIONS	14-16
5	MECHANICAL CHARACTERISTICS	17-20
A	APPENDIX. LPL PROPOSAL FOR SYSTEM COVER DESIGN	21-23
6	RELIABLITY	24
7	INTERNATIONAL STANDARDS	
7-1	SAFETY	25
7-2	EMC	25
7-3	ENVIRONMENT	25
8	PACKING	
8-1	DESIGNATION OF LOT MARK	26
8-2	PACKING FORM	26
9	PRECAUTIONS	27-28
A	APPENDIX. Enhanced Extended Display Identification Data	29-31

RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	May. 20, 2009	-	First Draft (Preliminary Specification)	-
0.1	Jun. 17, 2009	29-31	Add EEDID Data Table (Checksum : 38)	0.0
0.2	Jul. 08. 2009	14	Add Color Coordinate Specification	0.0
		25	Add International Standards Item (7-3. Environment)	
0.3	Jul. 21. 2009	19	Update Rear View Drawing (Al Plate)	0.0

1. General Description

The LP156WH2 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.6 inches diagonally measured active display area with HD resolution (1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP156WH2 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP156WH2 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP156WH2 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	15.6 inches diagonal
Outline Dimension	359.3(H, typ) × 209.5(V, typ) × 5.5(D,max) [mm]
Pixel Pitch	0.252mm × 0.252 mm
Pixel Format	1366 horiz. By 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m^2(Typ.5 point @ PWM Duty = 100%)
Power Consumption	Total 4.6 W(Typ.) Logic : 1.3W (Typ.@ Mosaic), B/L : 3.3W (Typ.@ VLED 12V)
Weight	450g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Glare treatment (3H) of the front Polarizer
RoHS Comply	Yes

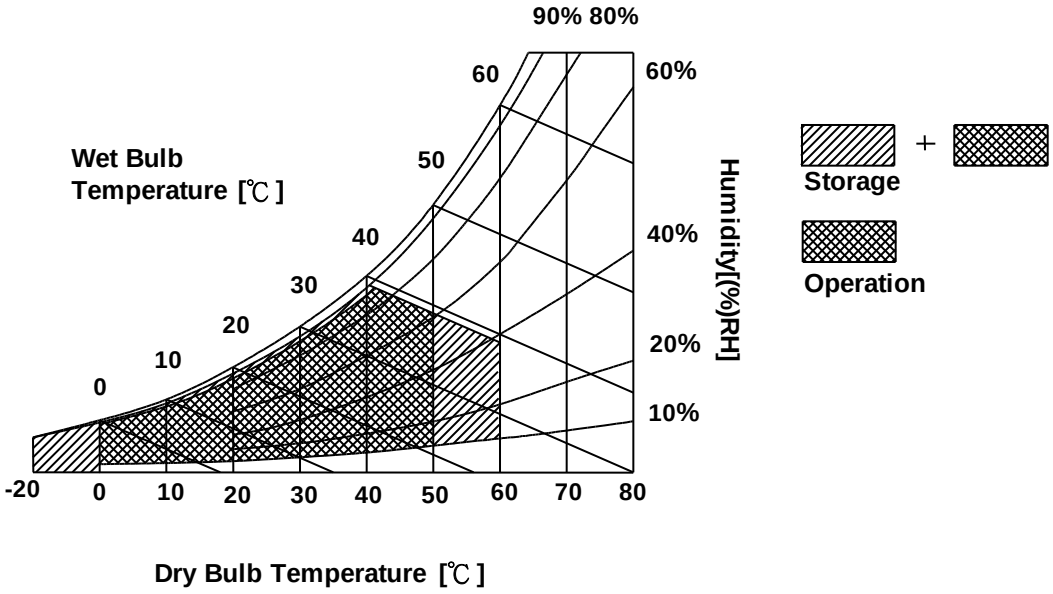
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39°C Max, and no condensation of water.



3. Electrical Specifications

3-1. Electrical Characteristics

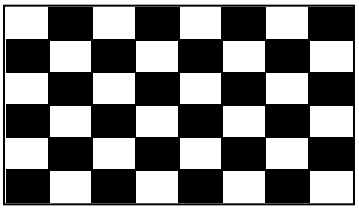
The LP156WH2 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL.with LED Driver.

Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
LOGIC :						
Power Supply Input Voltage	V_{CC}	3.0	3.3	3.6	V	1
Power Supply Input Current	I_{CC}	-	385	445	mA	2
Power Consumption	P_{CC}	-	1.3	1.5	W	2
Power Supply Inrush Current	I_{CC_P}	-	TBD	TBD	mA	3
LVDS Impedance	Z_{LVDS}	90	100	110	Ω	4
BACKLIGHT : (without LED Driver)						
LED Power Input Voltage	V_{LED}	7.0	12.0	20.0	V	5
LED Power Input Current	I_{LED}	-	275	310	mA	6
LED Power Consumption	P_{LED}	-	3.3	3.7	W	6
LED Power Inrush Current	I_{LED_P}	-	TBD	TBD	mA	7
PWM Duty Ratio	-	12.5	-	100	%	8
PWM Jitter	-	0	-	0.3	%	9
PWM Impedance	Z_{PWM}	20	40	60	kΩ	
PWM Frequency	F_{PWM}	200	-	1000	Hz	10
PWM High Level Voltage	V_{PWM_H}	3.0	-	5.3	V	
PWM Low Level Voltage	V_{PWM_L}	0	-	0.5	V	
LED_EN Impedance	Z_{LED_EN}	20	40	60	kΩ	
LED_EN High Voltage	$V_{LED\_EN\_H}$	3.0	-	5.3	V	
LED_EN Low Voltage	$V_{LED\_EN\_L}$	0	-	0.5	V	
Life Time		12,000	-	-	Hrs	11

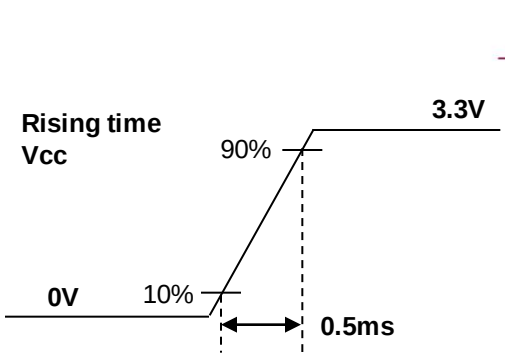
Note)

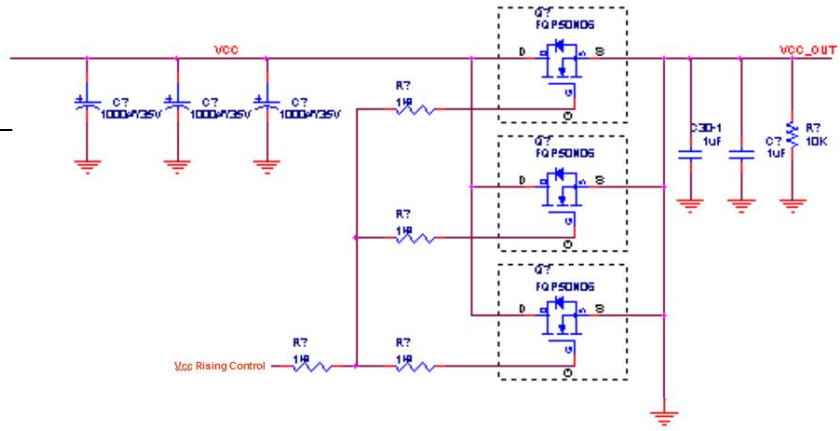
1. The measuring position is the connector of LCM and the test conditions are under 25℃, fv = 60Hz, Black pattern.
2. The specified Icc current and power consumption are under the Vcc = 3.3V , 25℃, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



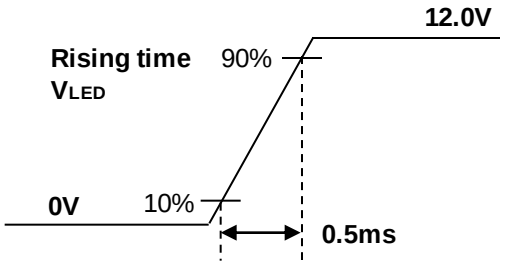
3. Electrical Specifications

3. The below figures are the measuring Vcc condition and the Vcc control block LGD used.
   The Vcc condition is same the minimum of T1 at Power on sequence.





4. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
5. The measuring position is the connector of LCM and the test conditions are under 25℃.
6. The current and power consumption with LED Driver are under the V_{LED} = 12.0V , 25℃, Dimming of Max luminance whereas White pattern is displayed and fv is the frame frequency.
7. The below figures are the measuring V_{LED} condition and the V_{LED} control block LGD used.
   V_{LED} control block is same with Vcc control block.



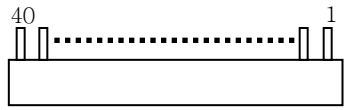
8. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
9. If Jitter of PWM is bigger than maximum. It may cause flickering.
10. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
11. The life time is determined as the time at which the typical brightness of LCD is 50% compare to that of initial value at the typical LED current. These LED backlight has 4 strings on it and the typical current of LED's string is base on 22mA.

3-2. Interface Connections

This LCD employs one interface connections, a 40 pin connector is used for the module electronics interface and LED Driver.

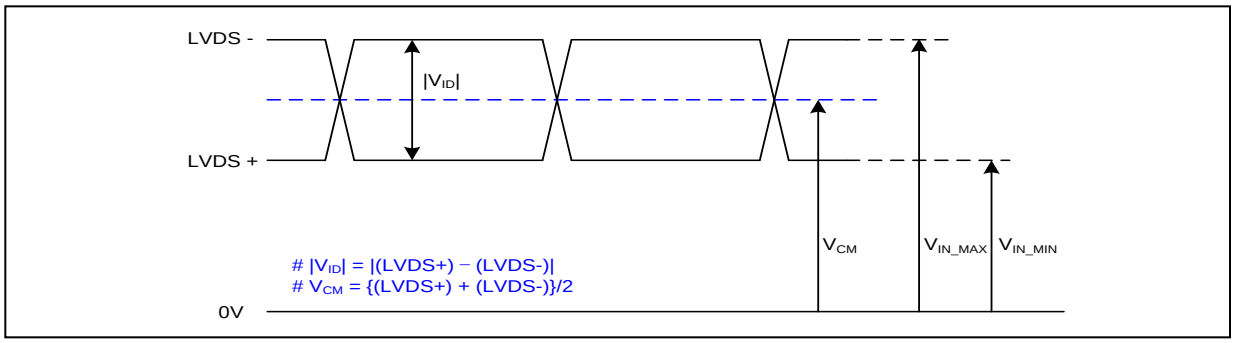
The electronics interface connector is a model 20455-040E-0x manufactured by I-PEX.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection.	1, Interface chips 1.1 LCD : SW, SW0633 (LCD Controller) including LVDS Receiver 1.2 System : THC63LVDF823A or equivalent * Pin to Pin compatible with LVDS 2. Connector 2.1 LCD :20455-040E-0x, I-PEX or its compatibles 2.2 Mating : 20453-040T-0x, I-PEX or equivalent. 2.3 Connector pin arrangement  [LCD Module Rear View]
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	
5	NC	No Connection	
6	Clk EEDID	DDC Clock	
7	DATA EEDID	DDC Data	
8	Odd_R_{IN} 0-	Negative LVDS differential data input	
9	Odd_R_{IN} 0+	Positive LVDS differential data input	
10	GND	Ground	
11	Odd_R_{IN} 1-	Negative LVDS differential data input	
12	Odd_R_{IN} 1+	Positive LVDS differential data input	
13	GND	Ground	
14	Odd_R_{IN} 2-	Negative LVDS differential data input	
15	Odd_R_{IN} 2+	Positive LVDS differential data input	
16	GND	Ground	
17	Odd_CLKIN-	Negative LVDS differential clock input	
18	Odd_CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	NC	No Connection	
21	NC	No Connection	
22	GND	Ground	
23	NC	No Connection	
24	NC	No Connection	
25	GND	Ground	
26	NC	No Connection	
27	NC	No Connection	
28	GND	Ground	
29	NC	No Connection	
30	NC	No Connection	
31	VLED_GND	LED Ground	
32	VLED_GND	LED Ground	
33	VLED_GND	LED Ground	
34	NC	No Connection.	
35	BLIM	PWM for Luminance control	
36	BL_On	Backlight On/Off Control	
37	NC	No Connection	
38	VLED	LED Power Supply (7V-20V)	
39	VLED	LED Power Supply (7V-20V)	
40	VLED	LED Power Supply (7V-20V)	

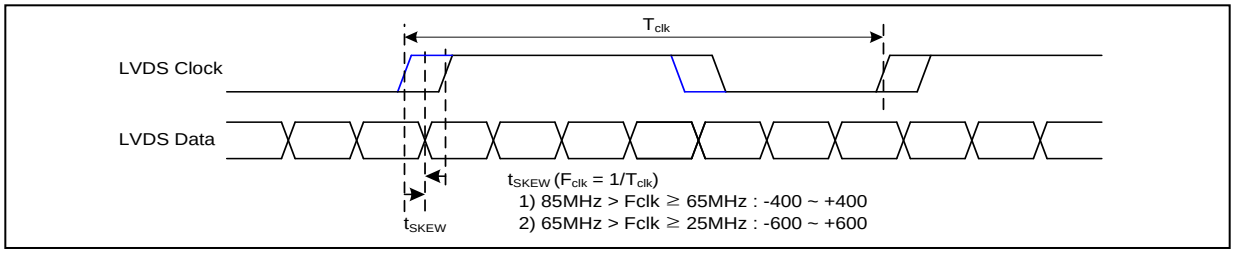
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification

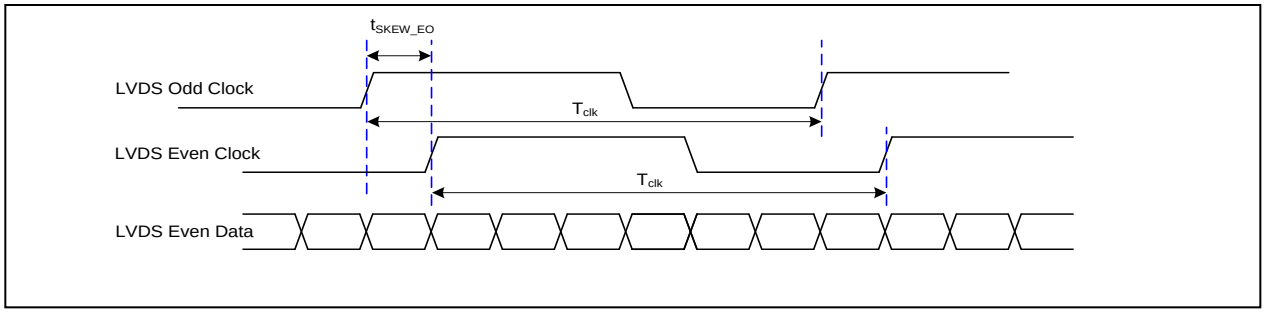


Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$\|V_{ID}\|$	100	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V_{IN}	0.3	2.1	V	-

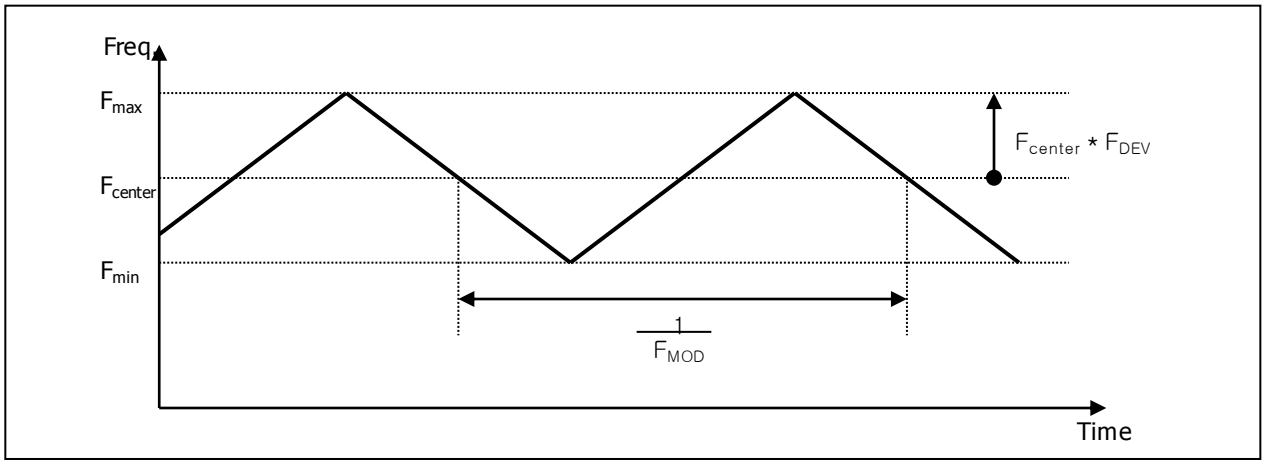
3-3-2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
	t_{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-
Maximum deviation of input clock frequency during SSC	F_{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F_{MOD}	-	200	KHz	-



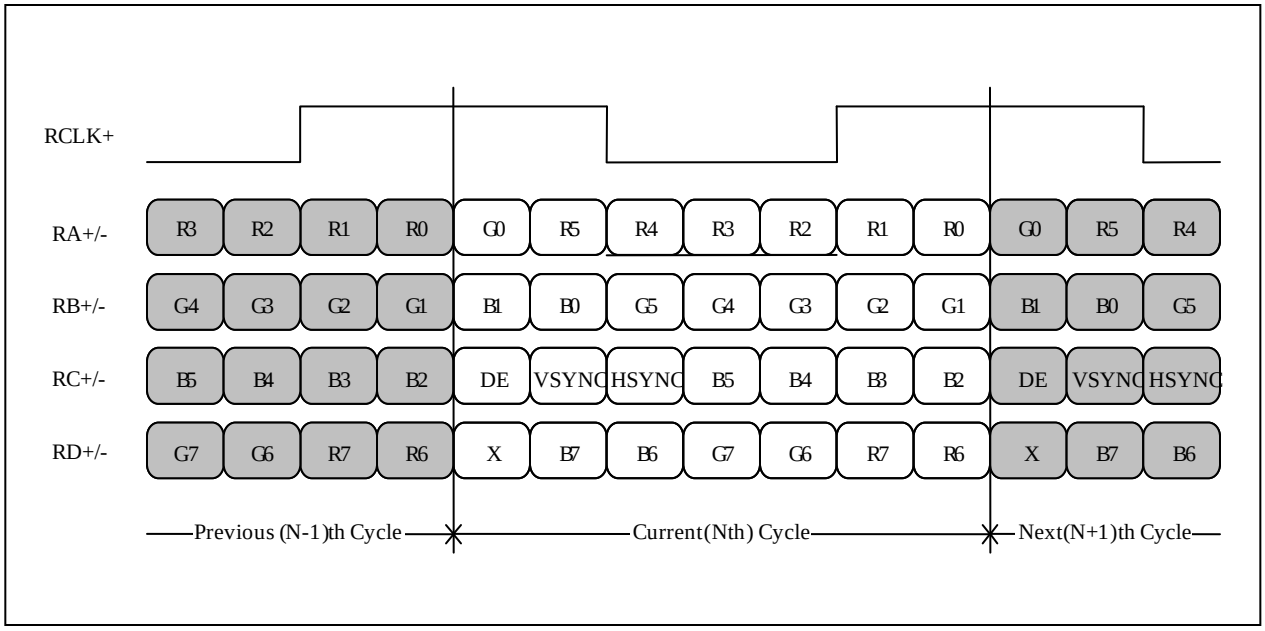
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

3-4. Signal Timing Specifications

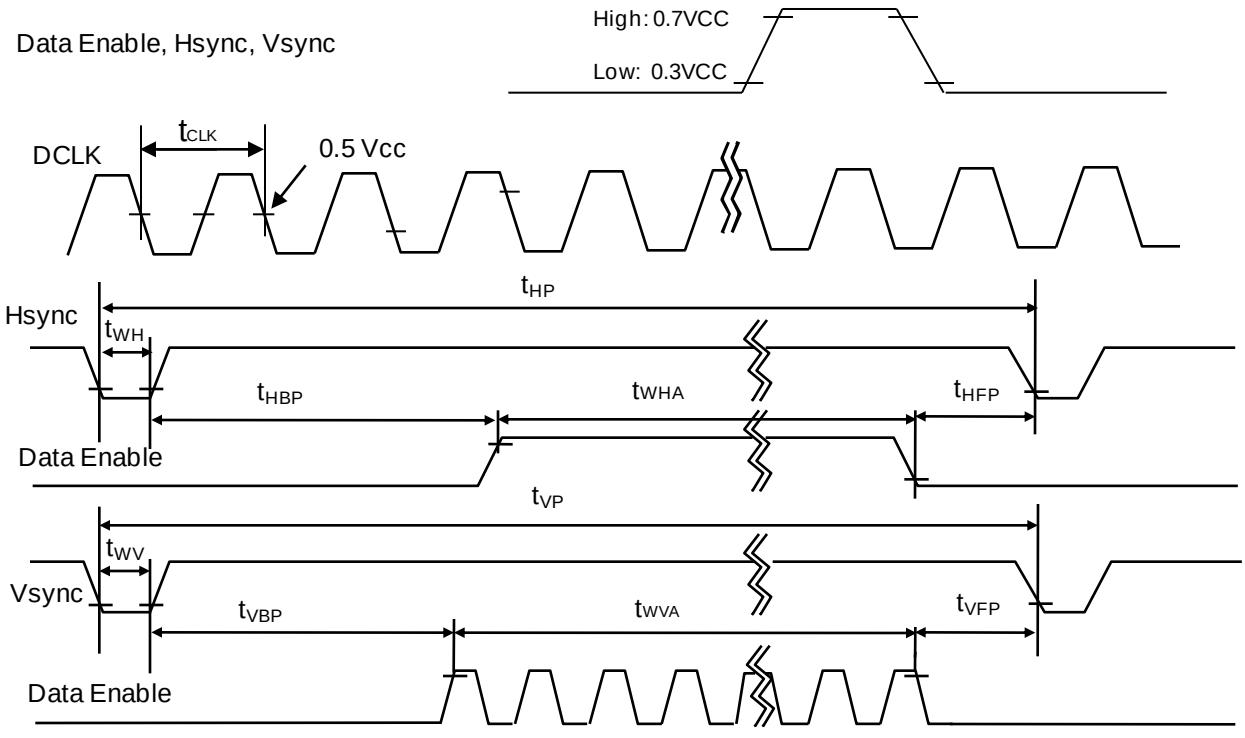
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 6. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	-	72.3	-	MHz	
Hsync	Period	t_{HP}	1470	1526	1586	tCLK	
	Width	t_{WH}	23	32	40		
	Width-Active	t_{WHA}	1366	1366	1366		
Vsync	Period	t_{VP}	779	790	801	tHP	
	Width	t_{WV}	2	5	8		
	Width-Active	t_{WVA}	768	768	768		
Data Enable	Horizontal back porch	t_{HBP}	72	80	124	tCLK	
	Horizontal front porch	t_{HFP}	8	48	48		
	Vertical back porch	t_{VBP}	8	14	20	tHP	
	Vertical front porch	t_{VFP}	1	3	5		

3-5. Signal Timing Waveforms

Condition : VCC =3.3V



3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data																	
		RED						GREEN						BLUE					
		MSB					LSB	MSB					LSB	MSB					LSB
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	…			…						…						…			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...			…						…						…			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	…			…						…						…			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

3-7. Power Sequence

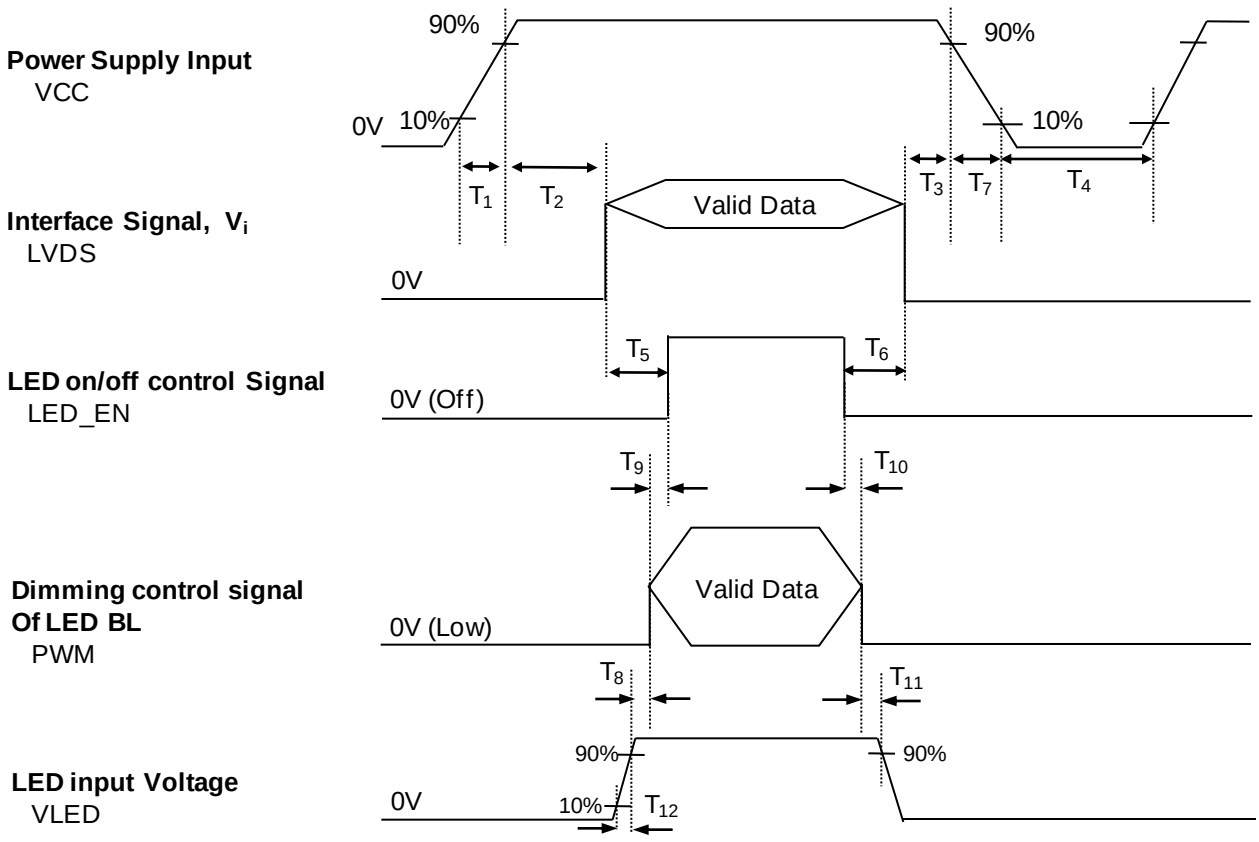


Table 6. POWER SEQUENCE TABLE

Logic Parameter	Value			Units
	Min.	Typ.	Max.	
T_1	0.5	-	10	ms
T_2	0	-	50	ms
T_3	0	-	50	ms
T_4	400	-	-	ms
T_5	200	-	-	ms
T_6	200	-	-	ms
T_7	3	-	10	ms

LED Parameter	Value			Units
	Min.	Typ.	Max.	
T_8	10	-	-	ms
T_9	0	-	-	ms
T_{10}	0	-	-	ms
T_{11}	10	-	-	ms
T_{12}	0.5	-	-	ms

Note)
1. Do not insert the mating cable when system turn on.
2. Valid Data have to meet "3-3. LVDS Signal Timing Specifications"
3. LVDS, LED_EN and PWM need to pull-down condition on invalid status.
4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.
FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

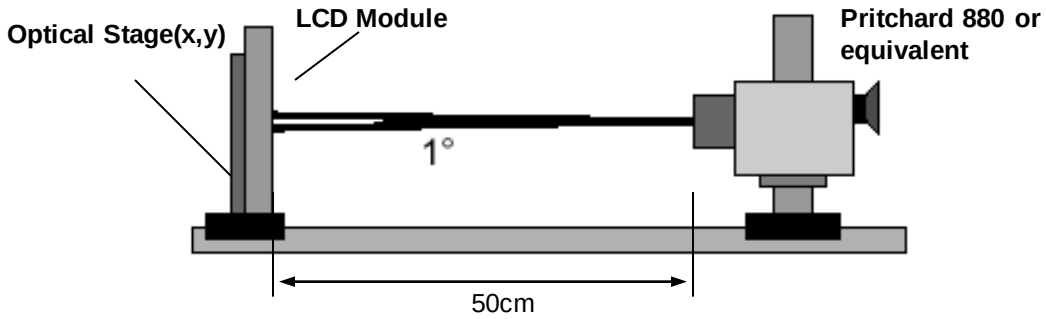


Table 9. OPTICAL CHARACTERISTICS

Ta=25°C, Vcc=3.3V, f_V=60Hz, f_{CLK}= 72.3MHz, V_{LED} = 12V, PWM Duty = 100%

Parameter	Symbol	Values			Units	Notes
		Min	Typ	Max		
Contrast Ratio	CR	400	-	-		1
Surface Luminance, white	L_{WH}	185	220	-	cd/m^2	2
Luminance Variation	δ_{WHITE}	-	1.4	1.6		3
Response Time	Tr_R+Tr_D	-	16	-	ms	4
Color Coordinates						
RED	RX	0.592	0.622	0.652		
	RY	0.335	0.365	0.395		
GREEN	GX	0.310	0.340	0.370		
	GY	0.577	0.607	0.637		
BLUE	BX	0.115	0.145	0.175		
	BY	0.070	0.100	0.130		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right(Φ=0°)	Θr	40	-	-	degree	
x axis, left (Φ=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (Φ=270°)	Θd	30	-	-	degree	
Gray Scale						6

Note)

1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = \text{Average}(L_1, L_2, \ldots L_5)$$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula.
For more information see FIG 2.

$$\delta_{WHITE} = \frac{\text{Maximum}(L_1, L_2, \ldots L_{13})}{\text{Minimum}(L_1, L_2, \ldots L_{13})}$$

4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.

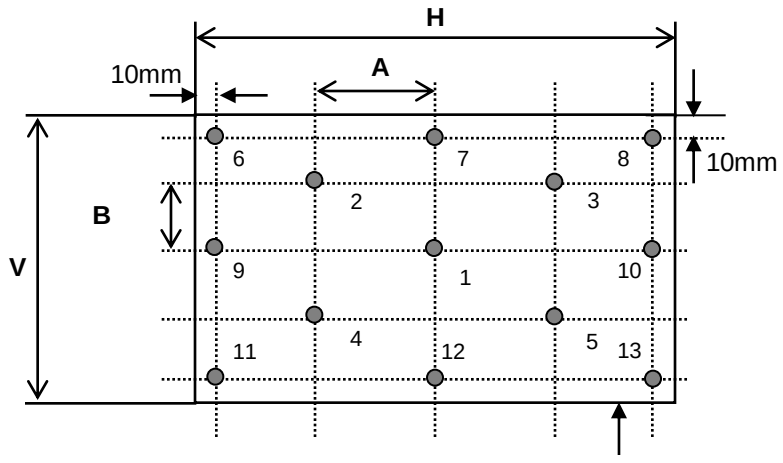
5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification * f_V = 60Hz

Gray Level	Luminance [%] (Typ)
L0	0
L7	1.45
L15	5.36
L23	12.21
L31	21.01
L39	34.82
L47	52.49
L55	74.17
L63	100

FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



H,V : ACTIVE AREA
A : H/4 mm
B : V/4 mm
POINTS: 13 POINTS

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

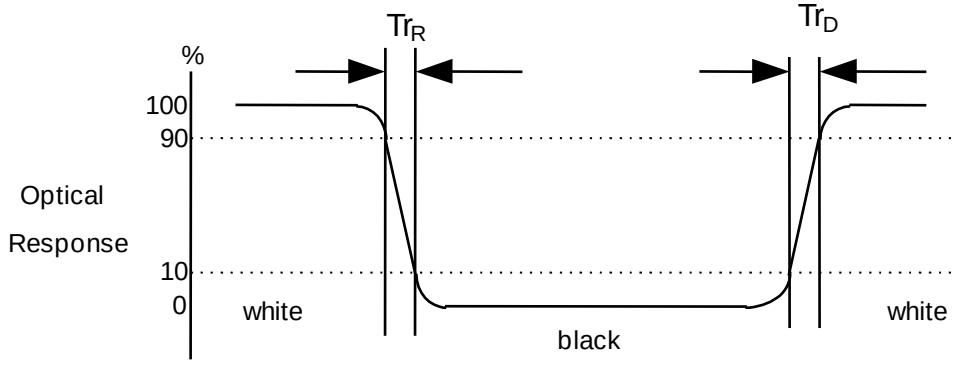
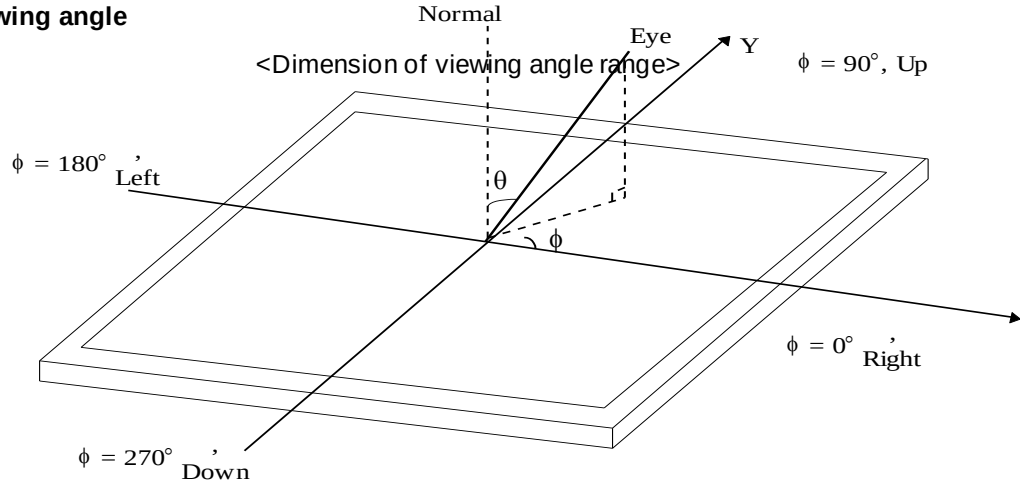


FIG. 4 Viewing angle



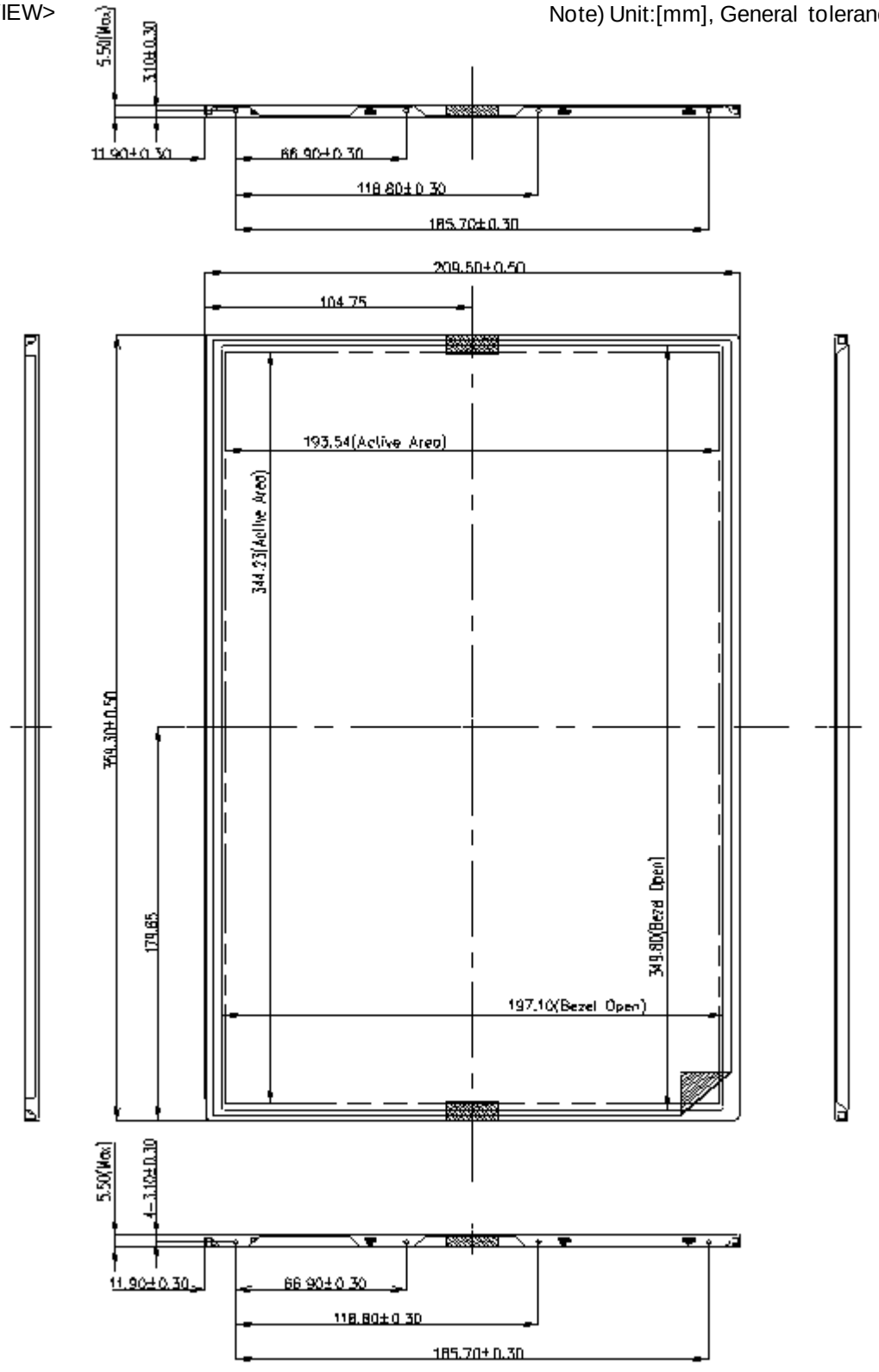
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP156WH2. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	359.3 ± 0.5mm
	Vertical	209.5 ± 0.5mm
	Thickness	5.5mm (max)
Bezel Area	Horizontal	349.8 ± 0.5mm
	Vertical	197.1 ± 0.5mm
Active Display Area	Horizontal	344.232 mm
	Vertical	193.536 mm
Weight	450g (Max.)	
Surface Treatment	Glare treatment(3H) of the front polarizer	

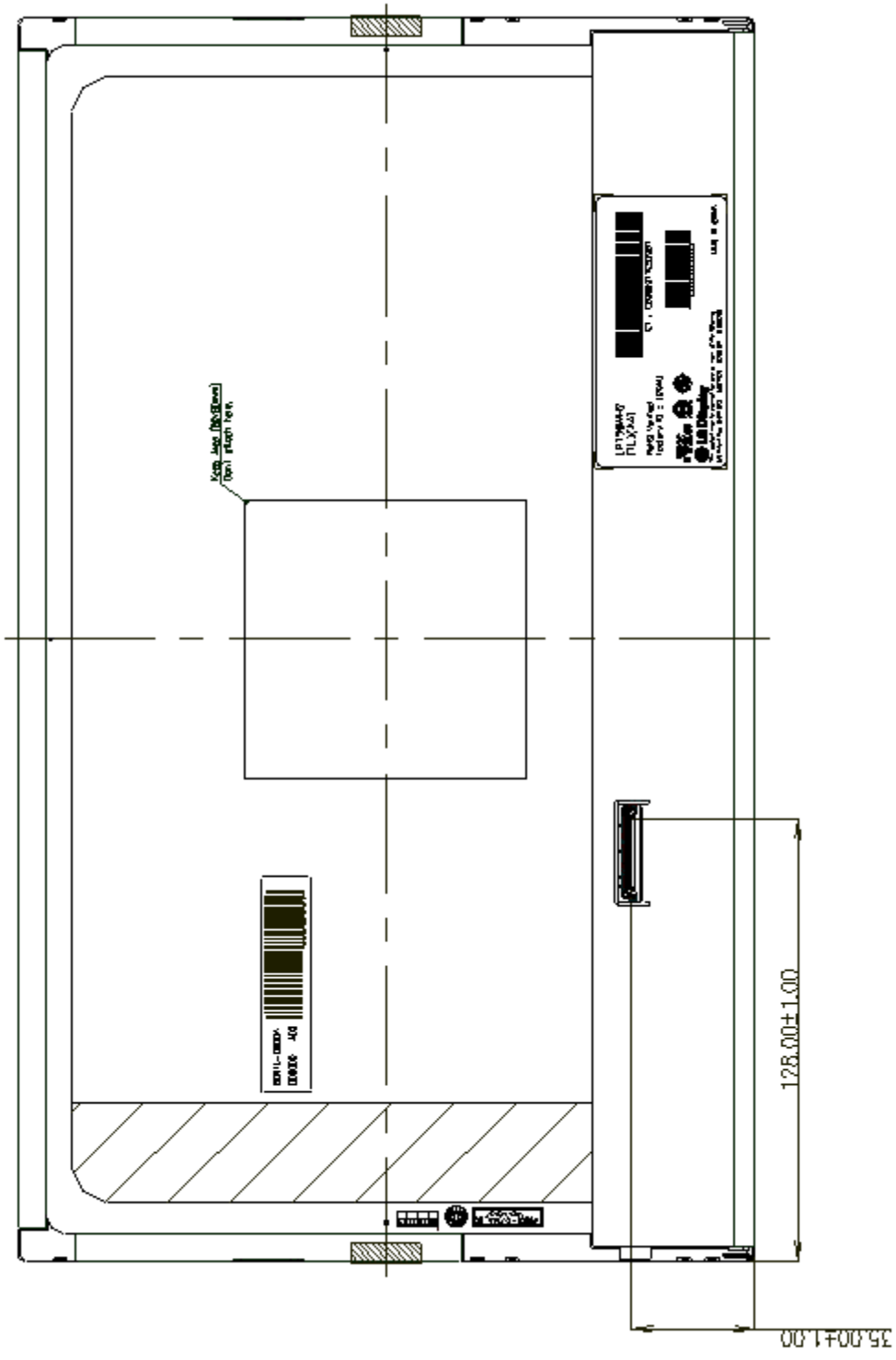
<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

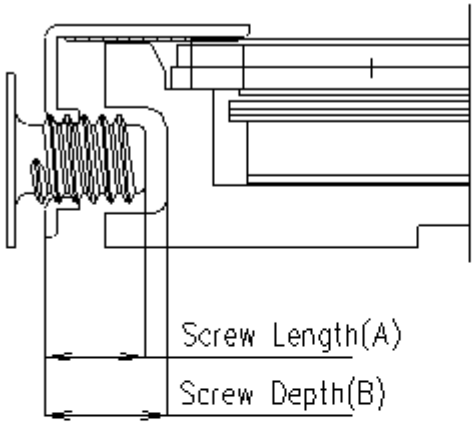


<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm



[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]

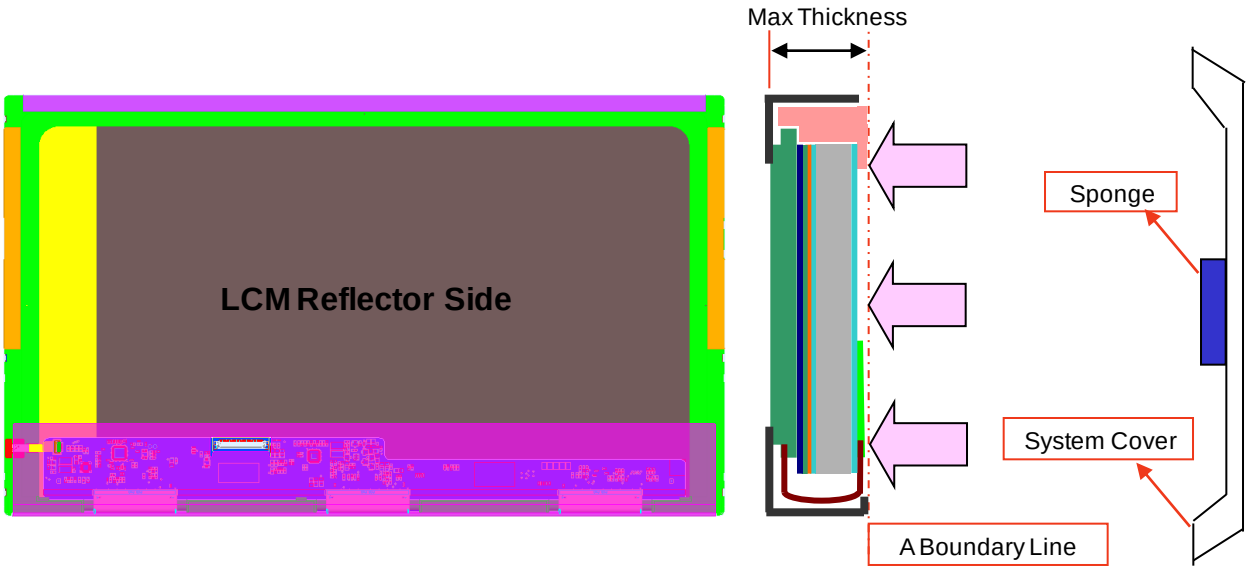


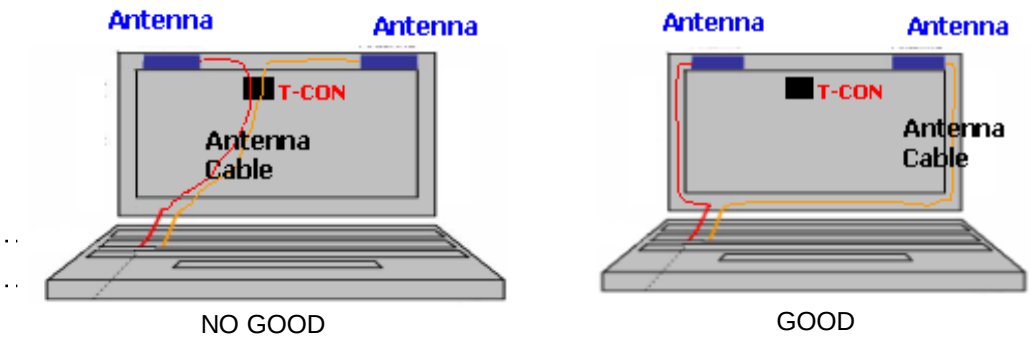
*Mounting Screw Length (A)
= 2.0(Min) / 2.5(Max)
*Mounting Screw Hole Depth (B)
= 2.5(Min)
*Torque : 2.0 kgf.cm(Max)

Notes : 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

LGD Proposal for system cover design.(Appendix)

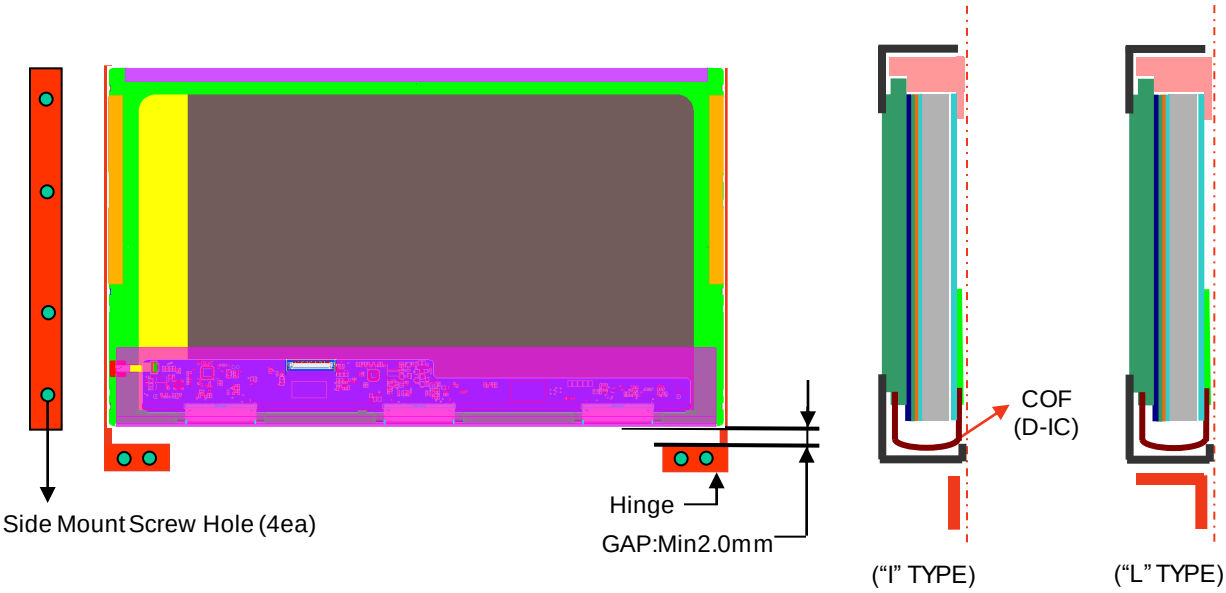
1	Gap check for securing the enough gap between LCM and System cover.	



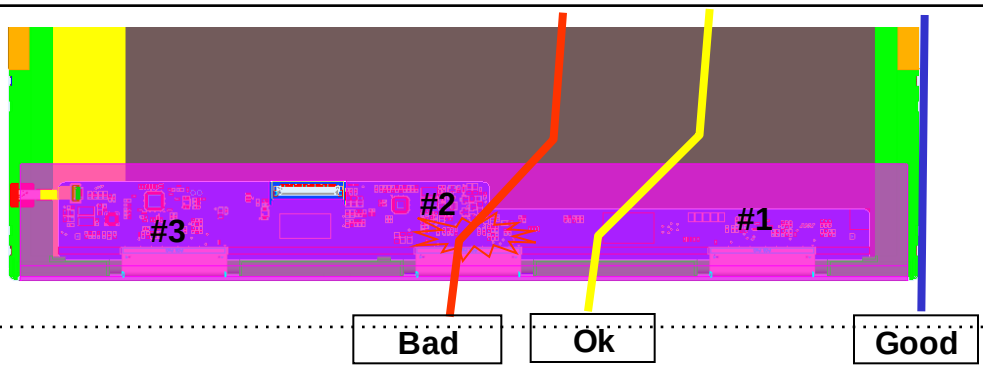
Define	1.Rear side of LCM is sensitive against external stress,and previous check about interference is highly needed. 2.In case there is something from system cover comes into the boundary above,mechanical interference may cause the FOS defects. (Eg: Ripple, White spot..)
2	Check if antenna cable is sufficiently apart from T-CON of LCD Module.
Define	
	1.If system antenna is overlapped with T-CON,it might be cause the noise.

LGD Proposal for system cover design.

3	Gap check for securing the enough gap between LCM and System hinge.	



Define	1.At least 2.0mm of gap needs to be secured to prevent the shock related defects. 2."L" type of hinge is recommended than "I" type under shock test.
4	Checking the path of the System wire.

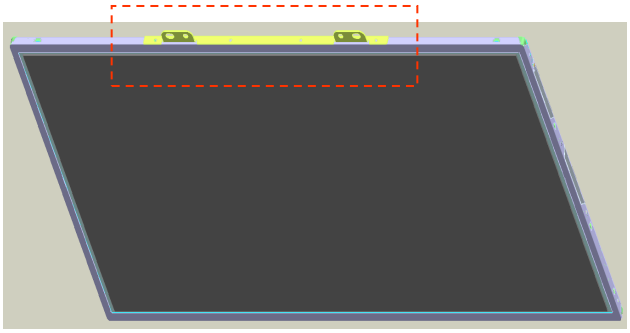


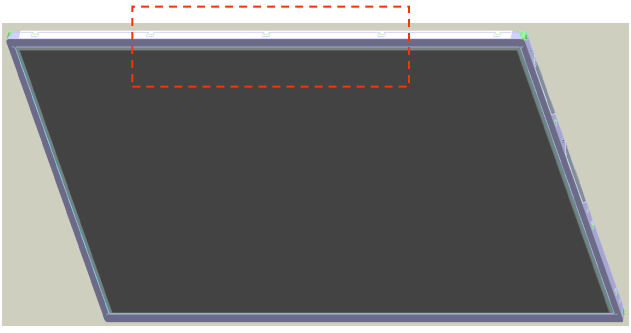
Define	1.COF area needs to be handled with care. 2.GOOD ➔Wire path design to system side. OK➔ Wire path is located between COFs. BAD➔Wire path overlapped with COF area.

LGD Proposal for system cover design.

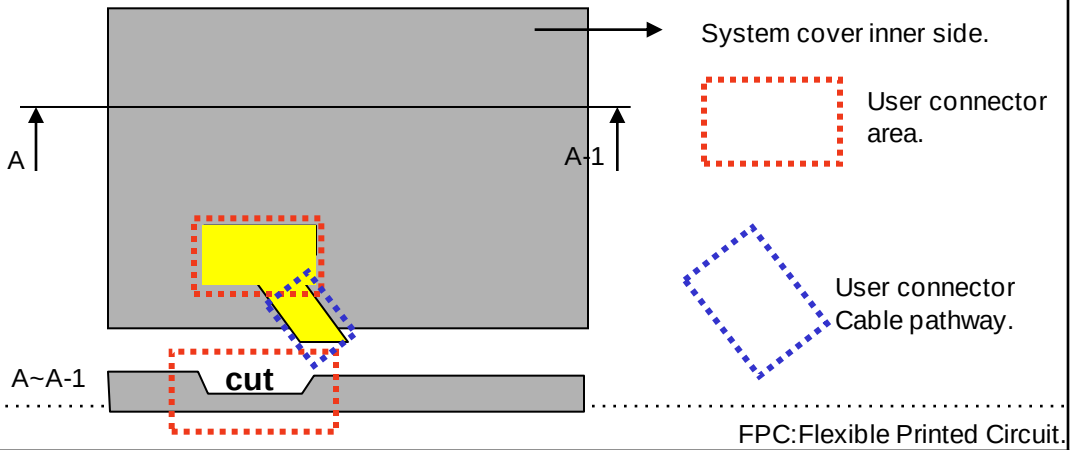
5	Using a bracket on the top of LCM is not recommended.	

bracket





Define	1.Condition without bracket is good for mechanical noise,and can minimize the light leakage from deformation of bracket. 2.The results shows that there is no difference between the condition with or without bracket.
6	Securing additional gap on CNT area..



Define	1.CNT area is specially sensitive against external stress,and additional gap by cutting on system cover will be helpful on removing the Ripple. 2.Using a thinner CNT will be better. (eg: FPC type)

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }
There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.

b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.

c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.

d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.

7-2. EMC

a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.

b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.

c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)
D : YEAR
E : MONTH
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 22 pcs

b) Box Size : 440x360x260mm

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=± 200mV(Over and under shoot voltage)

(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
(3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
(4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)		Value (binary)	
0	00	Header	0	0	0000 0000	Header
1	01	Header	F	F	1111 1111	
2	02	Header	F	F	1111 1111	
3	03	Header	F	F	1111 1111	
4	04	Header	F	F	1111 1111	
5	05	Header	F	F	1111 1111	
6	06	Header	F	F	1111 1111	
7	07	Header	0	0	0000 0000	
8	08	EISA manufacturer code(3 Character ID) = LGD	3	0	0011 0000	Vender/ Product ID
9	09	Compressed ASCII	E	4	1110 0100	
10	0A	Product code = (0230)	3	0	0011 0000	
11	0B	(Hex, LSB first)	0	2	0000 0010	
12	0C	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	
13	0D	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	
14	0E	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	
15	0F	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	
16	10	Week of Manufacture	0	0	0000 0000	
17	11	Year of Manufacture = 2009	1	3	0001 0011	
18	12	EDID Structure version # = 1	0	1	0000 0001	EDID Version/ Revision
19	13	EDID Revision # = 3	0	3	0000 0011	
20	14	Video Input Definition = Digital I/P,non TMDS CRGB	8	0	1000 0000	Display Parameter
21	15	Max H image size(㎝)=34.4232cm(34)	2	2	0010 0010	
22	16	Max V image size(㎝)=19.3536cm(19)	1	3	0001 0011	
23	17	Display gamma =2.2	7	8	0111 1000	
24	18	Feature support(DPMS) = Active off, RGB Color	0	A	0000 1010	
25	19	Red/Green low Bits	6	2	0110 0010	Color Characteristic
26	1A	Blue/White Low Bits	2	5	0010 0101	
27	1B	Red X = 0.622	9	F	1001 1111	
28	1C	Red Y = 0.365	5	D	0101 1101	
29	1D	Green X = 0.340	5	7	0101 0111	
30	1E	Green Y = 0.607	9	B	1001 1011	
31	1F	Blue X = 0.145	2	5	0010 0101	
32	20	Blue Y = 0.100	1	9	0001 1001	
33	21	White X = 0.313	5	0	0101 0000	
34	22	White Y = 0.329	5	4	0101 0100	
35	23	Established Timing I = 00h(If not used)	0	0	0000 0000	Established Timings
36	24	Established Timing II = 00h(If not used)	0	0	0000 0000	
37	25	Manufacturer's Timings = 00h(If not used)	0	0	0000 0000	
38	26	Standard Timing Identification 1 was not used	0	1	0000 0001	Standard Timing ID
39	27	Standard Timing Identification 1 was not used	0	1	0000 0001	
40	28	Standard Timing Identification 2 was not used	0	1	0000 0001	
41	29	Standard Timing Identification 2 was not used	0	1	0000 0001	
42	2A	Standard Timing Identification 3 was not used	0	1	0000 0001	
43	2B	Standard Timing Identification 3 was not used	0	1	0000 0001	
44	2C	Standard Timing Identification 4 was not used	0	1	0000 0001	
45	2D	Standard Timing Identification 4 was not used	0	1	0000 0001	
46	2E	Standard Timing Identification 5 was not used	0	1	0000 0001	
47	2F	Standard Timing Identification 5 was not used	0	1	0000 0001	
48	30	Standard Timing Identification 6 was not used	0	1	0000 0001	
49	31	Standard Timing Identification 6 was not used	0	1	0000 0001	
50	32	Standard Timing Identification 7 was not used	0	1	0000 0001	
51	33	Standard Timing Identification 7 was not used	0	1	0000 0001	
52	34	Standard Timing Identification 8 was not used	0	1	0000 0001	
53	35	Standard Timing Identification 8 was not used	0	1	0000 0001	

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)		Value (binary)	
54	36	1366X768 @60Hz mode pixel clock (LSB) => 72.3MHz	3	E	0011 1110	Timing Descriptor #1
55	37	(Stored LSB first)	1	C	0001 1100	
56	38	Horizontal Active = 1366 pixels (lower 8bits)	5	6	0101 0110	
57	39	Horizontal Blanking = 160 pixels (lower 8bits)	A	0	1010 0000	
58	3A	Horizontal Active : Horizontal Blanking (upper 4:4bits)	5	0	0101 0000	
59	3B	Vertical Avtive = 768 lines (lower 8bits)	0	0	0000 0000	
60	3C	Vertical Blanking = 22 lines (lower 8bits)	1	6	0001 0110	
61	3D	Vertical Active : Vertical Blanking (upper 4:4bits)	3	0	0011 0000	
62	3E	Horizontal Sync. Offset = 48 pixels	3	0	0011 0000	
63	3F	Horizontal Sync Pulse Width = 32 pixels	2	0	0010 0000	
64	40	Vertical Sync Offset = 3 lines : Sync Width = 5 lines	3	5	0011 0101	
65	41	Horizontal Vertical Sync Offset/Width upper 2bits = 0	0	0	0000 0000	
66	42	Horizontal Image Size = 344.232mm(344)	5	8	0101 1000	
67	43	Vertical Image Size = 193.536mm(194)	C	2	1100 0010	
68	44	Horizontal & Vertical Image Size	1	0	0001 0000	
69	45	Horizontal Border = 0	0	0	0000 0000	
70	46	Vertical Border = 0	0	0	0000 0000	
71	47	Non-interlaced,Normal display,no stereo,Digital separate sync,H/V pol negatives	1	9	0001 1001	
72	48	Flag	0	0	0000 0000	Timing Description #2
73	49	Flag	0	0	0000 0000	
74	4A	Flag	0	0	0000 0000	
75	4B	Data Type Tag (Descriptor Defined by manufacturer)	0	0	0000 0000	
76	4C	Flag	0	0	0000 0000	
77	4D	Descriptor Defined by manufacturer	0	0	0000 0000	
78	4E	Descriptor Defined by manufacturer	0	0	0000 0000	
79	4F	Descriptor Defined by manufacturer	0	0	0000 0000	
80	50	Descriptor Defined by manufacturer	0	0	0000 0000	
81	51	Descriptor Defined by manufacturer	0	0	0000 0000	
82	52	Descriptor Defined by manufacturer	0	0	0000 0000	
83	53	Descriptor Defined by manufacturer	0	0	0000 0000	
84	54	Descriptor Defined by manufacturer	0	0	0000 0000	
85	55	Descriptor Defined by manufacturer	0	0	0000 0000	
86	56	Descriptor Defined by manufacturer	0	0	0000 0000	
87	57	Descriptor Defined by manufacturer	0	0	0000 0000	
88	58	Descriptor Defined by manufacturer	0	0	0000 0000	
89	59	Descriptor Defined by manufacturer	0	0	0000 0000	
90	5A	Flag	0	0	0000 0000	Timing Description #3
91	5B	Flag	0	0	0000 0000	
92	5C	Flag	0	0	0000 0000	
93	5D	Data Type Tag (ASCII String)	F	E	1111 1110	
94	5E	Flag	0	0	0000 0000	
95	5F	L	4	C	0100 1100	
96	60	G	4	7	0100 0111	
97	61		2	0	0010 0000	
98	62	D	4	4	0100 0100	
99	63	i	6	9	0110 1001	
100	64	s	7	3	0111 0011	
101	65	p	7	0	0111 0000	
102	66	l	6	C	0110 1100	
103	67	a	6	1	0110 0001	
104	68	y	7	9	0111 1001	
105	69	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCII code 0Ah,set remaining ch	0	A	0000 1010	
106	6A	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCII code 0Ah,set remaining ch	2	0	0010 0000	
107	6B	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCII code 0Ah,set remaining ch	2	0	0010 0000	

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)		Value (binary)	
108	6C	Flag	0	0	0000 0000	
109	6D	Flag	0	0	0000 0000	
110	6E	Flag	0	0	0000 0000	
111	6F	Data Type Tag (Monitor Name, stored as ASCII)	F	C	1111 1100	
112	70	Flag	0	0	0000 0000	
113	71	L	4	C	0100 1100	
114	72	P	5	0	0101 0000	
115	73	1	3	1	0011 0001	Timing Description #4
116	74	5	3	5	0011 0101	
117	75	6	3	6	0011 0110	
118	76	W	5	7	0101 0111	
119	77	H	4	8	0100 1000	
120	78	2	3	2	0011 0010	
121	79	-	2	D	0010 1101	
122	7A	T	5	4	0101 0100	
123	7B	L	4	C	0100 1100	
124	7C	A	4	1	0100 0001	
125	7D	A	4	1	0100 0001	
126	7E	Extension flag = 00	0	0	0000 0000	Extension Flag
127	7F	Checksum	3	8	0011 1000	Checksum