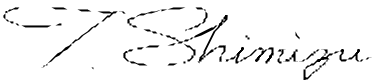
LCD Module Technical Specification

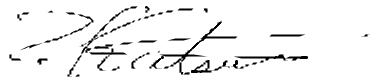
First Edition
Sep 18, 2002
Final Revision
******

Type No. **T-51382D064J-FW-P-AA**

Approved by (Production Div.)

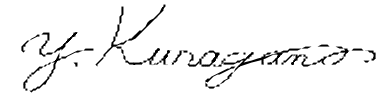


Checked by (Quality Assurance Div.)



Checked by (ACI Engineering Div.)

Prepared by (Production Div.)



1. Application

This product applies computer peripheral , industrial meter , image communication and multi-media.

2. Features

. Compatible with VGA-480 , VGA-400 , VGA-350 and free format.

. Pixel in stripe configuration

. Slim and compact

. Display Colors : 262,144 colors

. Image Reversion : Up/Down and Left/Right

. Active area / Outline area = 62.3 %

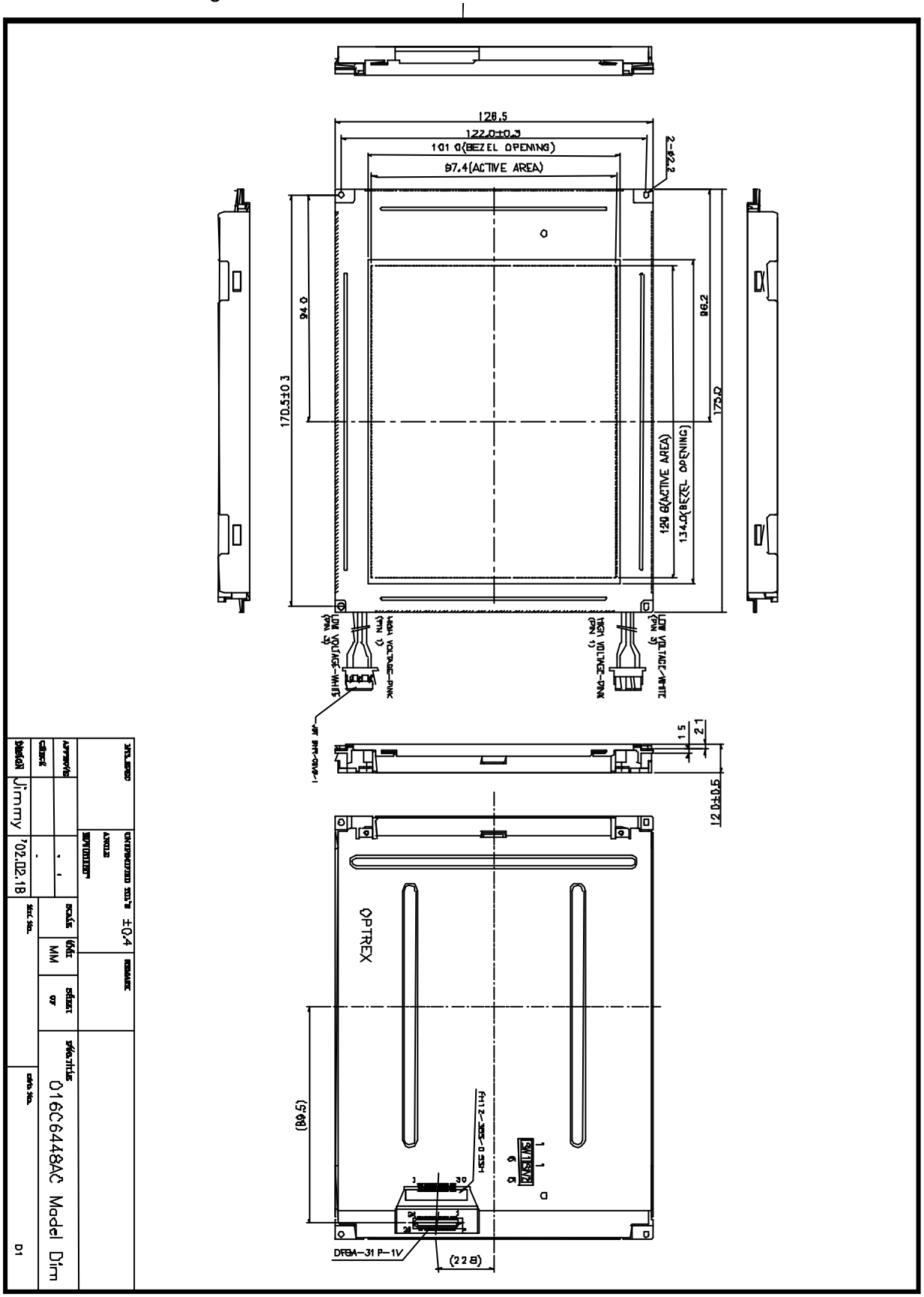
. Viewing Direction : 6 o'clock

. Backlight lamps are Replaceable

3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	6.4 (diagonal)	inch
Display Format	640×R, G, B×480	dot
Active Area	129.6(H)×97.44 (V)	mm
Dot Pitch	0.0675 (H)×0.203 (V)	mm
Pixel Pitch	0.203 (H)×0.203 (V)	mm
Pixel Configuration	Stripe	
Outline Dimension	See Mechanical Drawing	mm
Weight	335±10	g

4. Mechanical Drawing of TFT-LCD Module



5. Input / Output Terminals

5-1) TFT-LCD Panel Driving

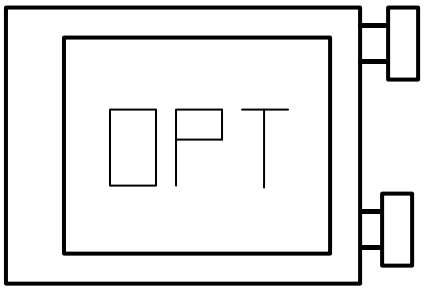
Pin No.	Symbol	Function	Remark
1	GND	Ground (0V)	
2	CLK	Clock Signal for Sampling Image Digital Data	
3	Hsync	Horizontal Synchronous Signal	Note 5-1
4	Vsync	Vertical Synchronous Signal	Note 5-1
5	GND	Ground (0V)	
6	R0	Red Image Data Signal (LSB)	
7	R1	Red Image Data Signal	
8	R2	Red Image Data Signal	
9	R3	Red Image Data Signal	
10	R4	Red Image Data Signal	
11	R5	Red Image Data Signal (MSB)	
12	GND	Ground (0V)	
13	G0	Green Image Data Signal (LSB)	
14	G1	Green Image Data Signal	
15	G2	Green Image Data Signal	
16	G3	Green Image Data Signal	
17	G4	Green Image Data Signal	
18	G5	Green Image Data Signal (MSB)	
19	GND	Ground (0V)	
20	B0	Blue Image Data Signal (LSB)	
21	B1	Blue Image Data Signal	
22	B2	Blue Image Data Signal	
23	B3	Blue Image Data Signal	
24	B4	Blue Image Data Signal	
25	B5	Blue Image Data Signal (MSB)	
26	GND	Ground (0V)	
27	DENB	Disable	
28	VCC	DC +5.0V Power Supply	
29	VCC	DC +5.0V Power Supply	
30	R/L	Horizontal Image Shift-direction Select Signal	Note 5-2
31	U/D	Vertical Image Shift-direction Select Signal	Note 5-3

Note 5-1: The TFT-LCD module is compatible with four kinds of VGA timing. They are VGA-480,VGA-400,VGA-350 and freedom mode . The polarization of Hsync and Vsync determine the timings.

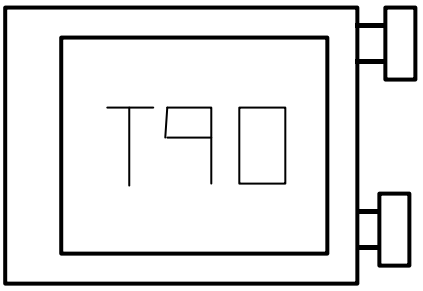
	VGA-480	VGA-400	VGA-350	Freedom Mode
Hsync Polarization	Negative	Negative	Positive	Positive
Vsync Polarization	Negative	Positive	Negative	Positive

Note 5-2: R/L is the Right/Left shift signal.

(1) R/L= High, U/D= Low

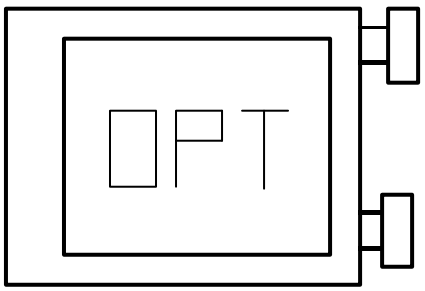


(2) R/L= Low, U/D= Low

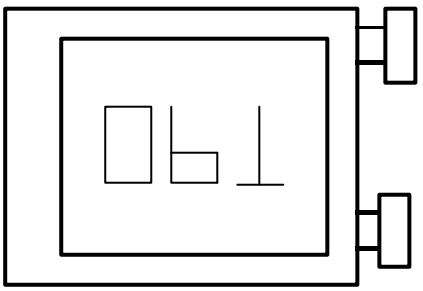


Note 5-3: U/D is the Up/Down shift signal.

(1) R/L= High, U/D= Low



(2) R/L= High, U/D= High



5-2) Backlight driving

Pin No	Symbol	Description	Remark
1	VL1	Input terminal (Hi voltage side)	
2	NC	No Connection	
3	VL2	Input terminal (Low voltage side)	Note 5-4

Note 5-4: Low voltage side of backlight inverter connects with ground of inverter circuits.

5-3) Input / Output Connector

(A) LCD module connector (Reference)
DF9A-31P-1V

(B) Backlight Connector
JST BHR-03VS-1
Pin No.: 3
Pitch: 4 mm
Red: High Voltage
White: Low Voltage

6. Absolute Maximum Ratings:

GND=0V, Ta=25°C

Parameters	Symbol	MIN.	MAX.	Unit	Remark
+5V Supply Voltage	V_{CC}	0.0	+6.0	V	
Input Signals Voltage	V_{sig}	-0.3	V_{CC}+0.3	V	Note 6-1
Storage Temperature	T_{stg}	-30	+70	°C	
Operating Temperature	T_{opa}	-20	+70	°C	

Note 6-1: Input signals include CLK , Hsync , Vsync , DENB , R[0:5] , G[0:5] and B[0:5].

7. Electrical Characteristics

7-1) Recommended Operating Conditions:

A) Driving for TFT-LCD panel

GND = 0V , Ta = 25°C

Parameters		Symbol	Min.	Typ.	Max.	Unit	Remark
+5V	Supply Voltage	V_{CC}	+4.75	+5.0	+5.25	V	
	Supply Input Ripple Voltage	V_{CCRP}			0.1	Vp-p	V_{CC}=+5V
Input Signals Voltage (High)		V_{IH}	+2.6			V	
Input Signals Voltage (Low)		V_{IL}			+0.5	V	

(B) Driving for backlight

Ta = 25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Tube Current	I_f	-	6	-	mA	
Tube Voltage	V_L	-	380	-	Vrms	
Oscillation		-	35	-	KHz	
Lamp Life Time		-	20,000	-	Hr	

7-2) Power Consumption

Parameters	Symbol	Typ.	Max.	Unit	Remark
+5V Current Dissipation	I_{CC}	260	300	mA	
Input Signals Current (High)	I_{IH}		100	µA	V_{IH} =+5V
Input Signals Current (Low)	I_{IL}		100	µA	V_{IL} =0V
LCD Panel Power Consumption		1.3		W	Note 7-1
Backlight Power Consumption		4.56		W	Note 7-2

Note 7-1 : The power consumption of backlight is not included.

Note 7-2 : Backlight lamp power consumption is calculated by $I_L \times V_L$.

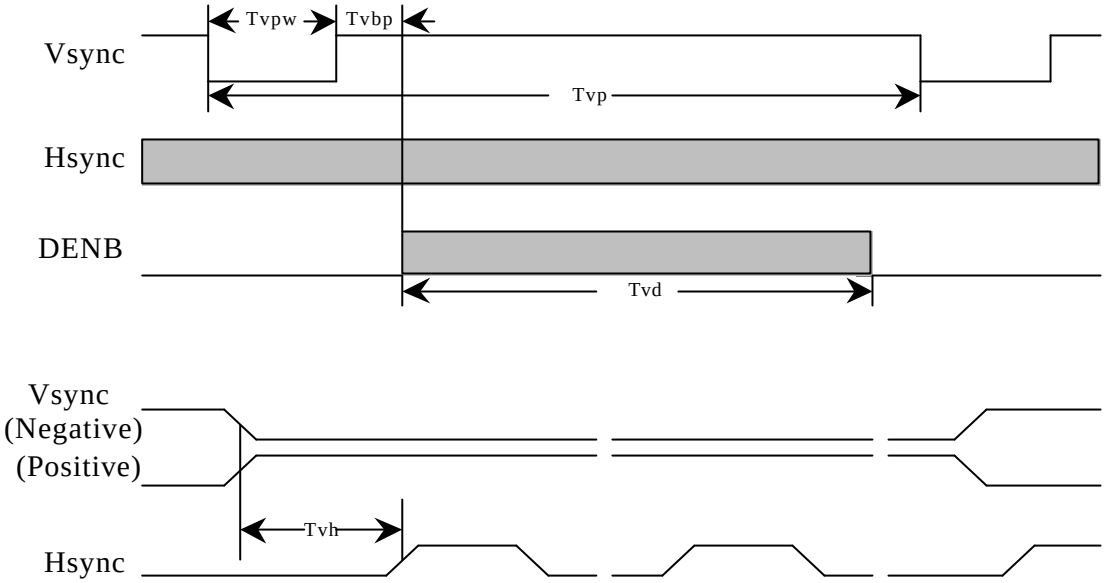
7-3) Input / Output signal timing chart

Parameters		Symbol	Format	Min.	Typ.	Max.	Unit	Note
	Frequency	Fc=1/Tc	All		25.175		MHz	Note 7-3
Clock	High Time	Tckh	All	10			ns	
	Low Time	Tckl	All	10			ns	
	Periodic = Line	Thp	All		31.778		μs	Note 7-3
Hsync					800	1024	clock	Note 7-3
	Pulse Width	Thpw	All	2	96	200	clock	
	Back Porch	Thbp	All	2	48	64	clock	
			VGA-480	515	525	1024	line	Note 7-3
	Periodic = Frame	Tvp	VGA-400	447	449	1024	line	Note 7-3
			VGA-350	447	449	1024	line	Note 7-3
Vsync			Freedom Mode			1024	line	
	Pulse Width	Tvpw	All	1	2		line	
	Back Porch	Tvbp	All	1		64	line	
Data	Setup Time	Tds	All	10			ns	
	Hold Time	Tdh	All	10			ns	
	Periodic = Line	Tep	All		800	1024	clock	
	Pulse Width (H)	Tepw	All	2	640	800	clock	
DENB			VGA-480	480	480		line	
	Display Line No(V)	Tvd	VGA-400	400	400		line	
			VGA-350	350	350		line	
			Freedom Mode		480		line	
Horizontal Display Periodic		Thd	All	640	640	640	clock	
Hsync-CLK Phase Difference		Thc	All	10		Tc-10	ns	
Vsync-Hsync Phase Difference		Tvh	All	1		Thp-1	clock	

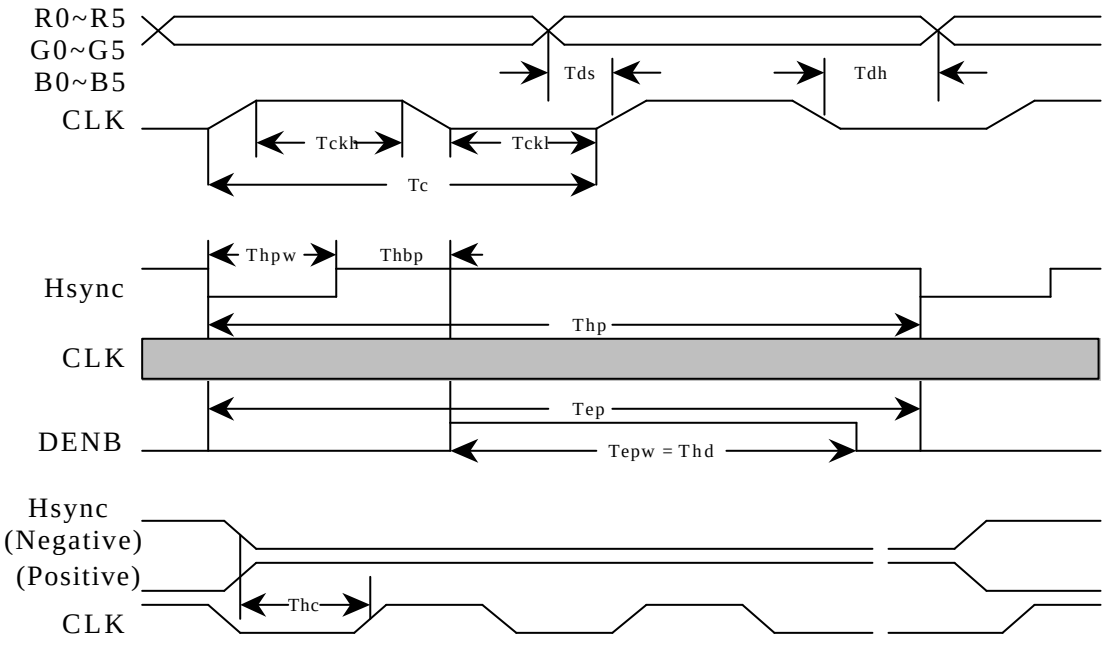
Note 7-3: Tc is the period of sampling clock. In case of low-frequency, the image-flicker may occur.

7-4) Display Time Range

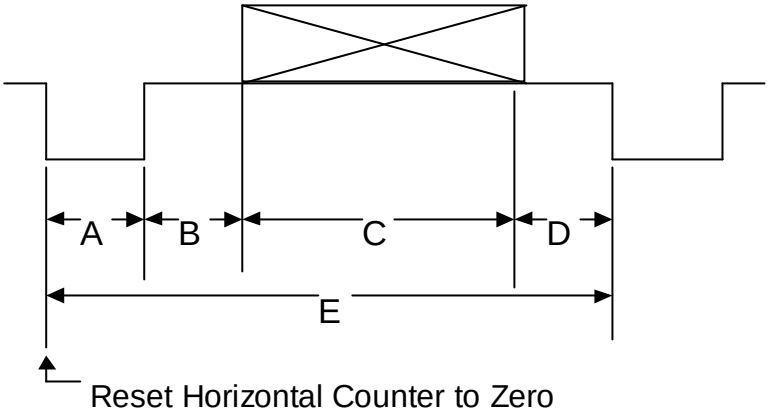
(1) Vertical Timing :



(2) Horizontal Timing :



(3). Detail of Horizontal Timing:



(a) VGA-480 Mode (Hsync = Negative Polarization)

Item	Description	Clock Cycles	Time
A	Horizontal Width	96	3.813 µs
B	Horizontal B-Porch	48	1.907 µs
C	Horizontal Display	640	25.422 µs
D	Horizontal F-Porch	16	0.636 µs
E	Horizontal Total	800	31.778 µs

(b) VGA-400 Mode (Hsync = Negative Polarization)

Item	Description	Clock Cycles	Time
A	Horizontal Width	96	3.813 µs
B	Horizontal B-Porch	48	1.907 µs
C	Horizontal Display	640	25.422 µs
D	Horizontal F-Porch	16	0.636 µs
E	Horizontal Total	800	31.778 µs

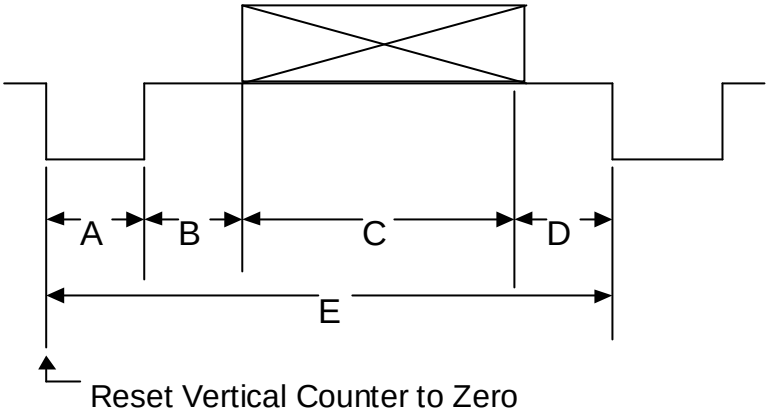
(c) VGA-350 Mode (Hsync = Positive Polarization)

Item	Description	Clock Cycles	Time
A	Horizontal Width	96	3.813 µs
B	Horizontal B-Porch	48	1.907 µs
C	Horizontal Display	640	25.422 µs
D	Horizontal F-Porch	16	0.636 µs
E	Horizontal Total	800	31.778 µs

(d) Free Format (Hsync = Positive Polarization)

Item	Description	Clock Cycles	Time
A	Horizontal Width	Note 7-3	---
B	Horizontal B-Porch	Note 7-3	---
C	Horizontal Display	Note 7-3	---
D	Horizontal F-Porch	Note 7-3	---
E	Horizontal Total	< 1024	---

(4) Detail of Vertical Timing:



(a) VGA-480 Mode (Vsync = Negative Polarization)

Item	Description	Horizontal Lines	Time
A	Vertical Width	2	63.5 µs
B	Vertical B-Porch	33	1.049 ms
C	Vertical Display	480	15.253 ms
D	Vertical F-Porch	10	317.8 µs
E	Vertical Total	525	16.683 ms

(b) VGA-400 Mode (Vsync = Negative Polarization)

Item	Description	Horizontal Lines	Time
A	Vertical Width	2	63.5 µs
B	Vertical B-Porch	35	1.112 ms
C	Vertical Display	400	12.711 ms
D	Vertical F-Porch	12	381.0 µs
E	Vertical Total	449	14.268 ms

(c) VGA-350 Mode (Vsync = Positive Polarization)

Item	Description	Horizontal Lines	Time
A	Vertical Width	2	63.5 µs
B	Vertical B-Porch	60	1.907 ms
C	Vertical Display	350	11.122 ms
D	Vertical F-Porch	37	1.176 µs
E	Vertical Total	449	14.268 ms

(d) Free Format (Vsync = Positive Polarization)

Item	Description	Horizontal Lines	Time
A	Vertical Width	Note 7-3	---
B	Vertical B-Porch	Note 7-3	---
C	Vertical Display	Note 7-3	---
D	Vertical F-Porch	Note 7-3	---
E	Vertical Total	< 1024	---

7-5) Horizontal Display Position

Horizontal display position depends on the signal of DENB and the input digital image. As the rising edge of DENB signal comes, LCD module will create a horizontal sampling start pulse. At this time, the source driver ICs begin to sample image data and transfer the digital image data to analogue image data by D/A inverters. Then send the analogue image signal to the right position of active display area of the LCD panel. If DENB is low, LCD module will set horizontal display position in default value.

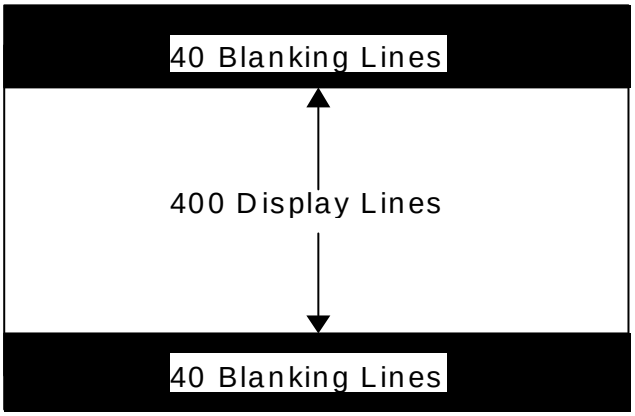
Parameters		Symbol	Format	Min.	Typ.	Max.	Unit	Remark
DENB	Setup Time	Tes	All	10		Tc-10	ns	
	Hold Time	Teh	All	10		Tc-10	ns	
	Pulse Width	Tepw	All	2	640	720	clock	
DENB	Horizontal		VGA-480		144		clock	
Keep	Sampling	Thss	VGA-400		144		clock	
At	Start		VGA-350		144		clock	
"Low"	Pulse Position		Free Format	128		192	clock	Note 7-4
Hsync-DENB Phase Difference		The	All	96		160	clock	

Note 7-4: In free format condition (Hsync = Positive, Vsync = Positive), if DENB is low, the position of horizontal sampling start pulse depends on the seven control lines of HP[6:0] Lattice iSPLSI1032E-LT70 FPGA. The starting position is the count of { 128 + Data(HP[6:0]) } clock.

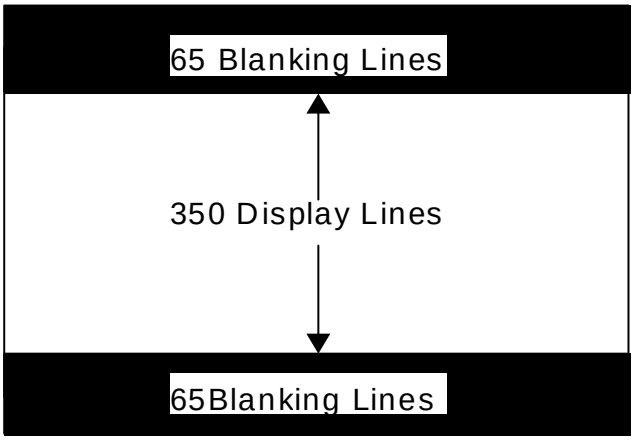
7-6) Vertical Display Position

Mode	Hsync	Vsync	V-Start Position	V-Display	Remark
VGA-480	Negative	Negative	34	480 lines	
VGA-400	Negative	Positive	17	400 lines	Note 7-5
VGA-350	Positive	Negative	30	350 lines	Note 7-6
Freedom Mode	Positive	Positive	24	480 lines	

Note 7-5: As the format is VGA-400 (Hsync = Negative , Vsync = Positive) , LCD module will adjust the display area to the center of display . At this time , both of the upper and lower display areas have 40 blanking lines (the display color is black) . The actual display area is center 400 lines.

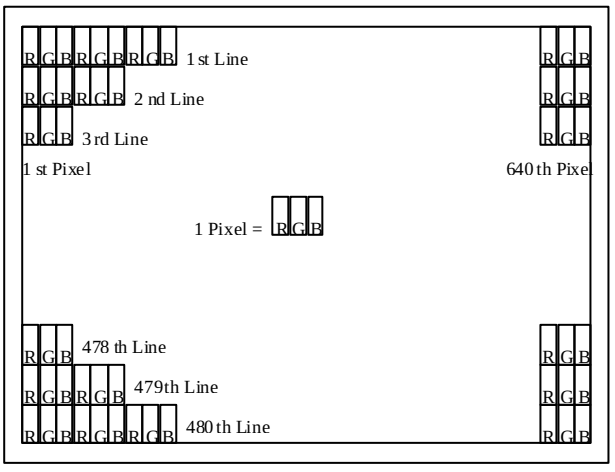


Note 7-6: As the format is VGA-350 (Hsync = Negative, Vsync = Positive) , LCD module will adjust the display area to the center of display . At this time , both of the upper and lower display areas have 65 blanking lines (the display color is black) . The actual display area is center 350 lines.



7-6) Pixel Arrangement

The LCD module pixel arrangement is the stripe.



7-7) Display Color and Gray Scale Reference

Color		Input Color Data																	
		Red						Green						Blue					
		R5	**R4**	**R3**	**R2**	**R1**	**R0**	**G5**	**G4**	**G3**	**G2**	**G1**	**G0**	**B5**	**B4**	**B3**	**B2**	**B1**	**B0**
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

7-8) Control Board Dip Switch Format

SW1

Item	Condition	Remark
SW 1-1	Vertical Shift (1 Line)	Default (ON)
SW 1-2	Vertical Shift (2 Line)	Default (ON)
SW 1-3	Vertical Shift (4 Line)	Default (OFF)
SW 1-4	Vertical Shift (8 Line)	Default (OFF)
SW 1-5	Vertical Shift (16 Line)	Default (OFF)
SW 1-6	Vertical Shift (32Line)	Default (ON)

SW2

Item	Condition	Remark
SW 2-1	Horizontal Shift (1 Line)	Default (ON)
SW 2-2	Horizontal Shift (2 Line)	Default (ON)
SW 2-3	Horizontal Shift (4 Line)	Default (ON)
SW 2-4	Horizontal Shift (8 Line)	Default (ON)
SW 2-5	Horizontal Shift (16 Line)	Default (OFF)
SW 2-6	Horizontal Shift (32 Line)	Default (OFF)

8. Optical Characteristics

8-1) Specification:

Ta=25°C

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	θ	CR>10	±45	±55		deg	Note 8-3
	Vertical	θ (to 12 o'clock)		10	15		deg	
		θ (to 6 o'clock)		30	35		deg	
Contrast Ratio		CR		100	180			Note 8-1
Response time	Rise	Tr	θ=0°			30	ms	
	Fall	Tf				50	ms	
Brightness					300		cd/m^2	Note 8-2
Lamp Life Time					20,000		hr	
White Chromaticity		x		0.264	0.294	0.324	-	
		y		0.276	0.306	0.336	-	
Cross Talk			θ=0°			3	%	Note 8-4

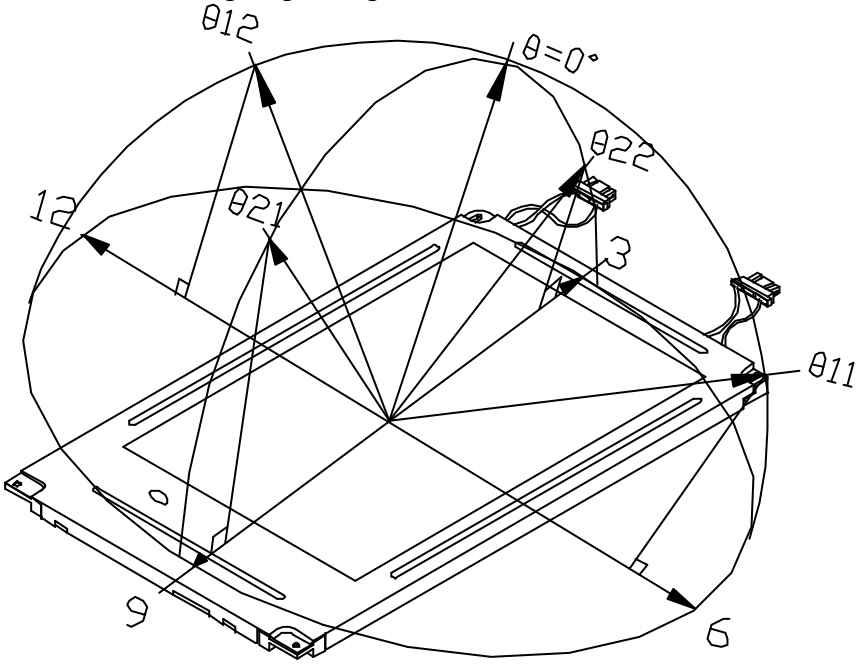
Note 8-1 : CR = $\frac{\text{Luminance when LCD is White}}{\text{Luminance when LCD is Black}}$

Contrast Ratio is measured in optimum common electrode voltage.

Note 8-2 : Topcon BM-7 (fast) luminance meter 2° field of view is used in the testing (after 20~30 minutes' operation).

Lamp Current is 6mA.

Note 8-3 : The definitions of viewing angle diagrams :

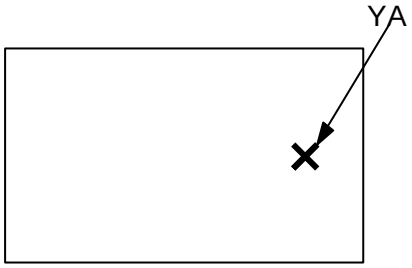


Note 8-4 : Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A
YB: Brightness of Pattern B

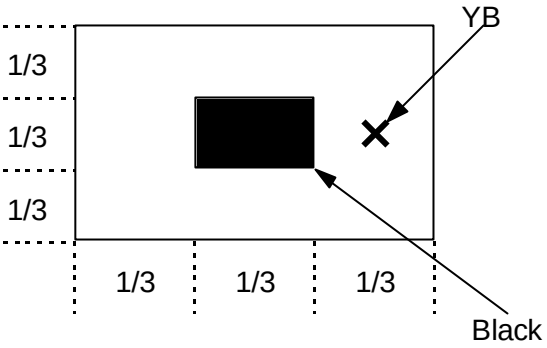
Pattern A

(Gray Level 46)



Pattern B

(Gray Level 46, central black box exclusive)



✕: Testing Point (A and B are at the same point.)

(Gray Level 0)

9. Handling Cautions

9-1) Mounting of module

a) Please power off the module when you connect the input/output connector.

b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.

1.The noise from the backlight unit will increase.

2.The output from inverter circuit will be unstable.

3.In some cases a part of module will heat.

c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.

d) Protective film (Laminator) is applied on surface to protect it against scratches and dirts. It is recommended to peel off the laminator before use and taking care of static electricity.

9-2) Precautions in mounting

a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.

b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.

c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.

d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

9-3) Adjusting module

a) Adjusting volumes on the rear face of the module have been set optimally before shipment.

b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

9-4) Others

a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.

b) Store the module at a room temperature place.

c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.

d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.

e) Observe all other precautionary requirements in handling general electronic components.

f) Please adjust the voltage of common electrode as material of attachment by 1 module.

10. Reliability Test

No	Test Item	Test Condition
1	High Temperature Storage Test	Ta = +70°C, 240 hrs
2	Low Temperature Storage Test	Ta = -30°C, 240 hrs
3	High Temperature Operation Test	Ta = +70°C, 240 hrs
4	Low Temperature Operation Test	Ta = -20°C, 240 hrs
5	High Temperature & High Humidity Operation Test	Ta = +60°C, 95%RH, 240 hrs
6	Vibration Test (non-operating)	Frequency:10 ~ 57 H_Z /Vibration Width :0.075mm 58-500 H/ / Gravity :9.8m/s Sweep time: 11 minutes Test period: 3 hrs for each direction of X, Y, Z
7	Shock Test (non-operating)	Gravity :490m/s Direction: ±X, ±Y, ±Z Pulse Width :11ms,half sine wave

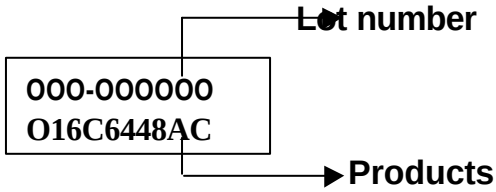
Ta: ambient temperature

[Judgement Criteria]

Under the display quality test conditions with normal operation state, there should be no change which may affect practical display function.

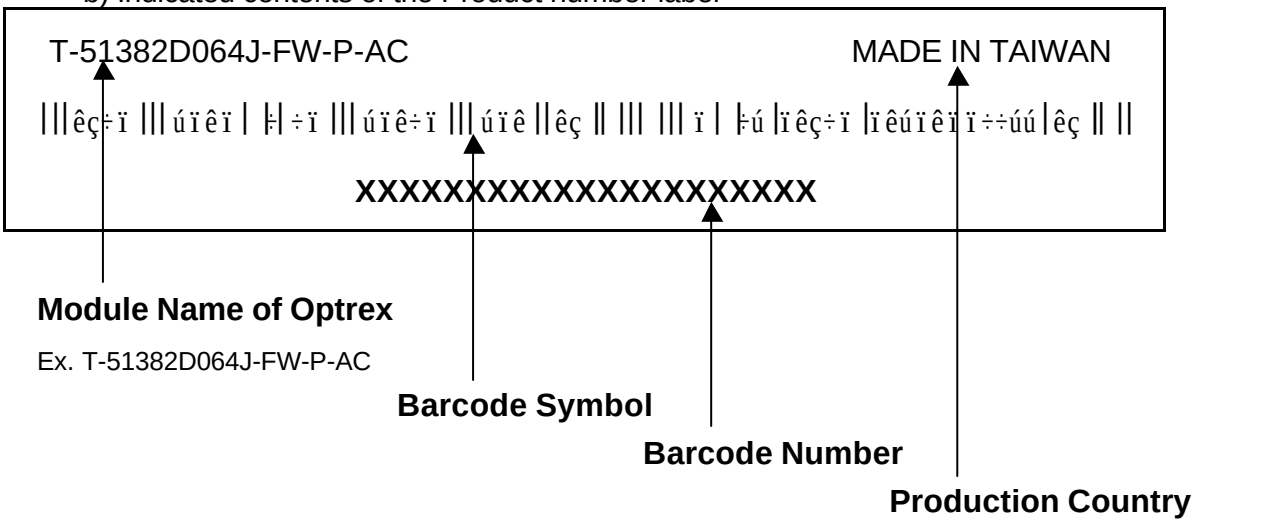
11. Indication of Label

a) Indicated contents of the label

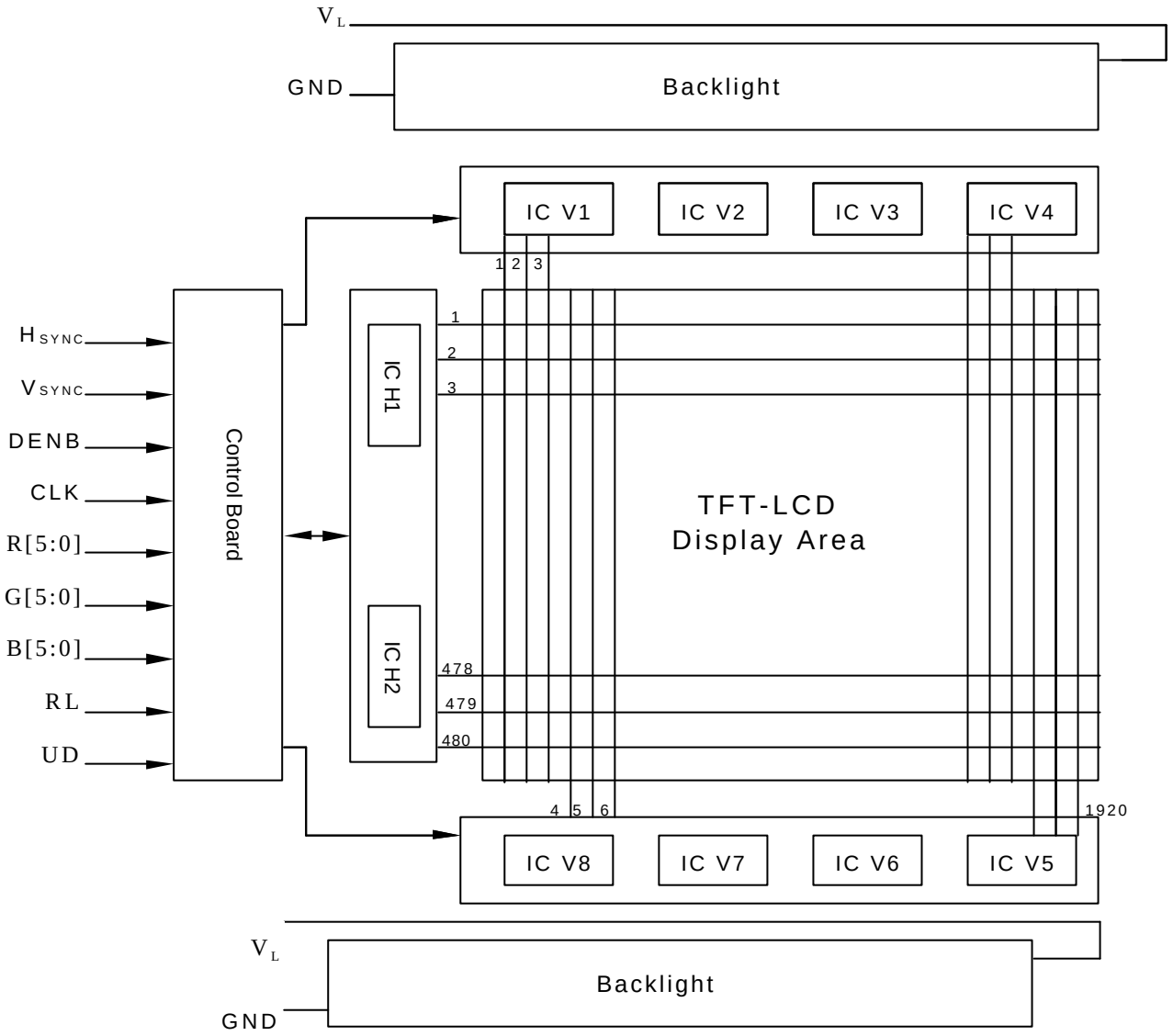


Contents of lot number: 1st—Process area: class 1000 ⇒ H
class 100K ⇒ M
2nd~3rd—Module screen size (in inch) : 1.8"⇒18, 2.5"⇒25……
5th—Production year: 1999⇒9, 2000⇒A, 2001⇒1…
6th—Production month: 1, 2, 3…9, A, B, C
7th~10th—Serial numbers: 0001~9999

b) Indicated contents of the Product number label



12. Block Diagram



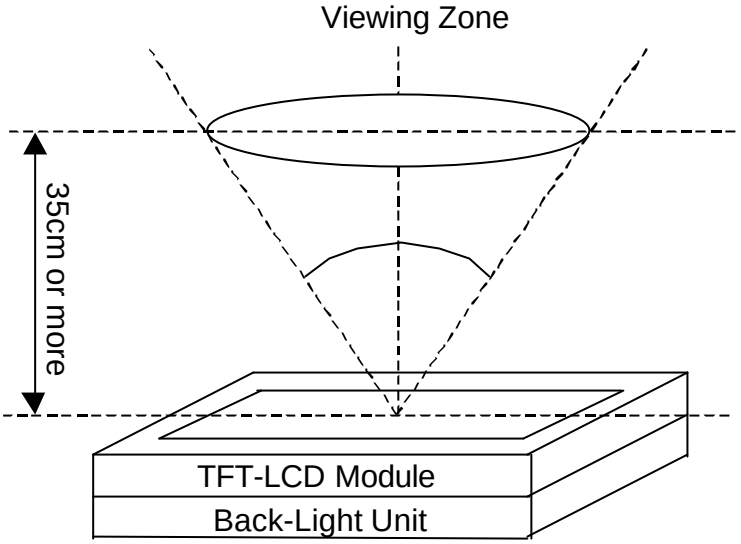
13. Standard

13-1) Inspection condition

Viewing Angle (Major axis x)

θ < 45° inspection under non-operating condition

θ < 5° inspection under operating condition



13-2) Environment condition

- Ambient Temperature: 25°C ±5°C
- Ambient Humidity: 65±5%RH
- Ambient Luminance: 20 watts fluorescent lamp (about 500 lux)

13-3) Sampling condition

- Lot size: Number of products per model shipped in one day.
- Sampling type: Normal inspection, single sampling
- Sampling Level: Level II
- Sampling method: ISO 2859 (Also known as MIL-STD-105E), unless otherwise agreed in writing

13-4) Acceptance Quality Level (AQL)

- Major defect: 0.65%
- Minor defect: 1.5%

13-5) Inspection Instrument

- Pattern Generator: PVI digital pattern Generator.
- DC Power supply: DC 12V
- Luminance color meter: Topcon BM –7
- Others: Micrometer , Microscope, Caliper.

<table>
<tr><th colspan="2">Item</th><th>Specification/Description</th><th>Classification</th><th>Note</th></tr>
<tr><td>Display

Inspection
(operating)</td><td>Display function</td><td>No Display
Malfunction</td><td>Major</td><td></td></tr>
<tr><td></td><td>Contrast ratio
(Black, White)</td><td>Out of spec.</td><td>Major</td><td>3</td></tr>
<tr><td></td><td>Line defect</td><td>No obvious
Vertical and Horizontal line
Defect in bright, dark & Colored.</td><td>Major</td><td></td></tr>
<tr><td></td><td>Point defect
(Red, Green, Blue, Dark)</td><td>(1)Active area ≤ 7 Point
<table>
<tr><th>Item</th><th>N</th><th>Total</th></tr>
<tr><td>Bright (R,G,B)</td><td>5</td><td rowspan="2">7</td></tr>
<tr><td>Dark</td><td>5</td></tr>
</table></td><td>Minor</td><td>1</td></tr>
<tr><td>External Inspection
(non-operating)</td><td>Dimension</td><td>Outline</td><td>Major</td><td></td></tr>
<tr><td></td><td>Bezel appearance</td><td>Uneven/poor coating</td><td>Minor</td><td></td></tr>
<tr><td></td><td>Scratch on the polarizer</td><td>N=5 max
(W<0.1 or L<=10)
N=0
(W>0.1 or L>10)</td><td>Minor</td><td>2</td></tr>
<tr><td></td><td>Dent or Bubble on the polarizer</td><td>N=5 max
(W<=5 and L<=0.1)
N disregard
(W<=0.1)</td><td>Minor</td><td>2</td></tr>
<tr><td></td><td>Foreign material on polarizer</td><td>N=4 max
(W<=0.10 and L<=2.1)
N disregard
(W<=0.03 and L<=0.3)</td><td>Minor</td><td>2</td></tr>
<tr><td>External Inspection
(non-operating)</td><td>Wrinkle on polarizer</td><td>Serious wrinkle is not allowed</td><td>Major</td><td>2</td></tr>
<tr><td colspan="5">(W-Width in mm, L-Length in mm, N-Number, D-Average Diameter in mm,)
Remark: Major: Defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
Minor: Defect that will not result in functioning problem with deviation as classified.</td></tr>
</table>

Note: 1. (a)Bright point defect is defined as point defect of R,G,B with area >1/2 pixel respectively.

(b)Bright point defect which is not visible by using 5% ND filter,is not counted as a defect.

(c)Definition of distribution of point defect is as follows:

-min separation between point defect should be larger than 4mm.

(d)Definition of joined bright point defect is as follows:

-Three joined bright lot must be nil.

-Joined bright point is 3 pair max.

(e)Definition of joined dark point defect is as follows:

-Three jointed dark point must be nil.

-Coupling of one dark and one bright point in junction is counted as one dark and one bright spot.

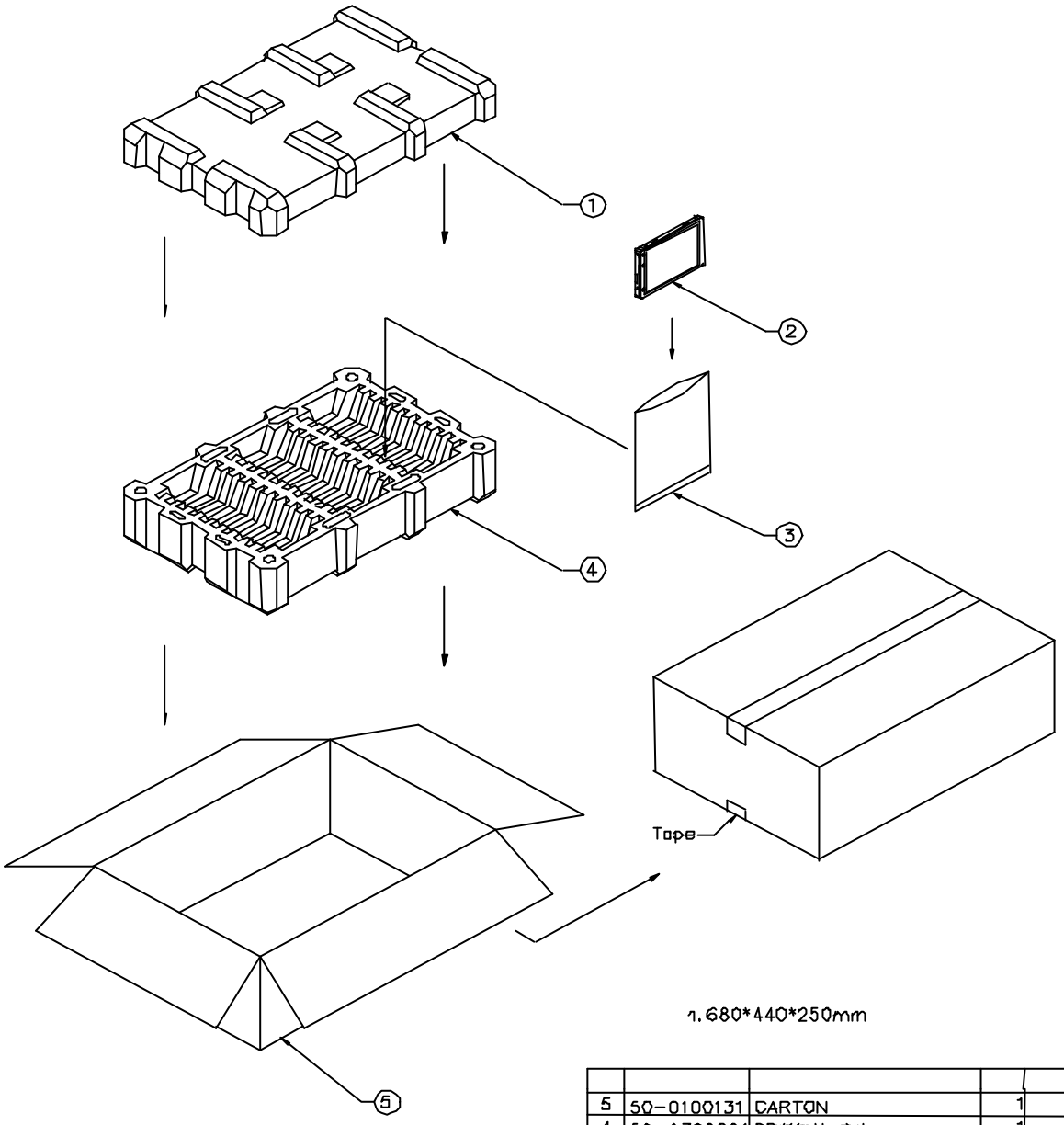
-Two dark point in junction is counted as one dark point.

Note:2. The external inspection is conducted at the distance 35±5cm between the eyes of inspector and the panel. The inspection area is defined as full screen.

Note:3. Luminance measurement for contrast ratio is at the distance 50±5cm between the detective head and the panel. With ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

14. Packing

ZONE	REV.	DOCUUMENT NO.	DESCRIPTION	DATE	REV BY



ITEM	PART NO.	DESCRIPTION	QTY	REMARK
5	50-0100131	CARTON	1	
4	50-0300201	PP緩衝材 底座	1	
3	50-0500051	Pink Bag 150*250mm	30	訪番号
2	016C6448AC		30	
1	50-0300191	PP緩衝材 上蓋	1	

MTL.SPEC.	UNSPECIFIED TOL'S	REMARK
	ANGLE	
	ROUGHNESS	

APPROVE			SCALE	UNIT	SHEET 1 OF 1	016C6448AC Packing Drawing
CHECK						
DRAWN	陳 萬 典	'02.02.18	MTL.NO. 016C6448AC		DWG FILE:	REV. 01 A4 SIZE

Revision History

Rev.	Issued Date	Revised Contents
1.0	Feb. 19, 2002	NEW
1.1	May. 22, 2002	Modify Page 7: Absolute Maximum Ratings (Operating Temperature) Page 16: Optical Characteristics(Contrast Ratio) Page 19: Reliability Test Condition (High & Low Operating Temperature, High Temperature & High Humidity Operation Test)